



S2 - R1 - pc.3				
Pillar	Point A	B	C	
[-]	[mm]	[mm]	[mm]	
P1	p12			
P2	3522			

3420  
3010  
p14  
4302  
4200  
3790  
p16  
3122  
3020  
2610

- NOTE:
- Materials:
    - Steel: S235JRG2.
    - Bolts: class 8.8, nuts: class 8.
  - Tolerances:
    - Tolerances for welded construction PN-EN ISO 13920 class B/F.
    - Tolerances for welds according to PN-EN 5817 class C.
  - Welding:
    - All welds shall be 100% visually inspected.
    - Full penetration butt welds.
  - Corrosion protection:
    - All welds shall be tight
    - Hot-dip galvanizing according to PN-EN ISO 1461
    - Provide vent and drain holes for the flow of zinc - max. 0.25mm (to be plugged)
    - Provide drainage holes - max. 0.7mm (not to be plugged)
    - Threaded holes and threads are to be secured with paint with a high content of zinc and cup grease
  - The construction is subjected to live loads. Execute according to PN-EN 1090.
  - Welding method: MAG, E.
  - For additional comments see "Technical description".

 HORIZONT 4	HORIZONT 4 KFT.	É-51
	2700 Cegléd, Kossuth tér 4. tel.: 53/500-159 fax: 53/316-629	
Megrendelő:	Ceglédi Termálfürdő Kft., 2700 Cegléd, Fürdő út 27-29.	2016.05.18  M 1:10
Munka:	Cegléd Aquapark - Aqualoop és Space bowl csúszdák kiviteli terve 2700 Cegléd, Aquapark hrsz.: 12308	
Tervlap:	Gyártmányterv 46.	
Tervező:	Tőrös Csaba építész vezető tervező É/1 13-0145	