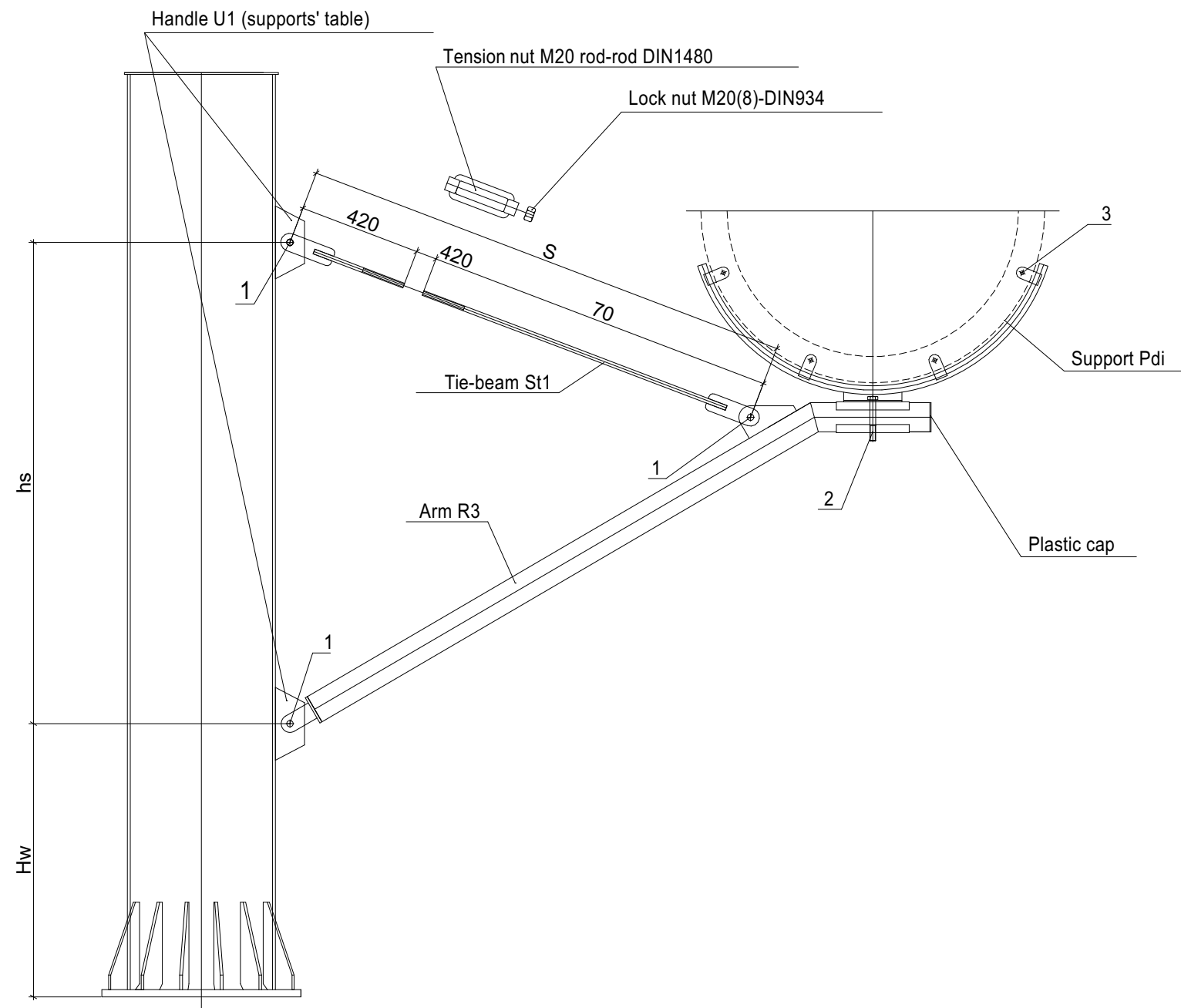
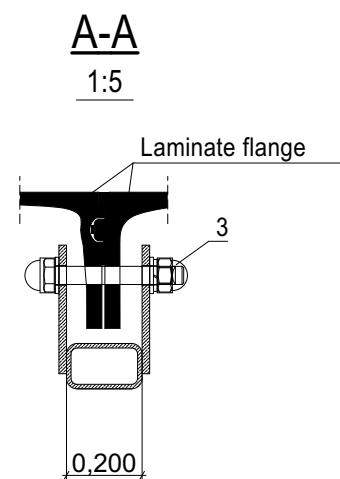


SUPPORT B



1	Hot dip galvanizing
	Screw M20x55-8.8-DIN933 Washer d21-DIN125 Spring washer d20,2-DIN127 Nut M20(8)-DIN934
2	Hot dip galvanizing
	Washer d22-DIN9021 Spring washer d20,2-DIN127 Nut M20(8)-DIN934
3	Hot dip galvanizing
	Screw M12x85-8.8-DIN931 2xWasher d13-DIN125 Spring washer d12,2-DIN127 Nut M12-8-DIN934 2xScrew cap M12

NOTE:

- Materials:
 - Steel: S235JRG2.
 - Bolts: Class 8.8.
- Tolerances:
 - Tolerances for welded construction PN-EN ISO13920 class B/F.
 - Tolerances for welds according to PN-EN 5817 class C.
- Welding:
 - Visual verification 100%.
 - Butt weld perform a full penetration.
- Corrosion protection:
 - All welds tight.
 - Hot dip galvanized according to PN-EN ISO 1461.
 - Provide exit-holes for the flow of zinc - max.025mm (obturate).
 - Provide drainage of rain water from profiles - max.07mm (do not obturate).
 - Threaded holes and threads to secure paint with a high content of zinc and cup grease.
- Welding method: MAG, E.
- Execute according to PN-EN 1090.
- For additional comments see "Technical description".



HORIZONT 4 KFT.

2700 Cegléd, Kossuth tér 4.
tel.: 53/500-159 fax: 53/316-629

Megrendelő:

Ceglédi Termálfürdő Kft., 2700 Cegléd, Fürdő út 27-29.

Munka:

Cegléd Aquapark - Aqualoop és Space bowl csúszdák kiviteli terve
2700 Cegléd, Aquapark hrsz.: 12308

Tervlap:

Gyártmányterv 45.

Tervező:

Tőrös Csaba építész vezető tervező É/1 13-0145

É-50

2016.05.18.

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