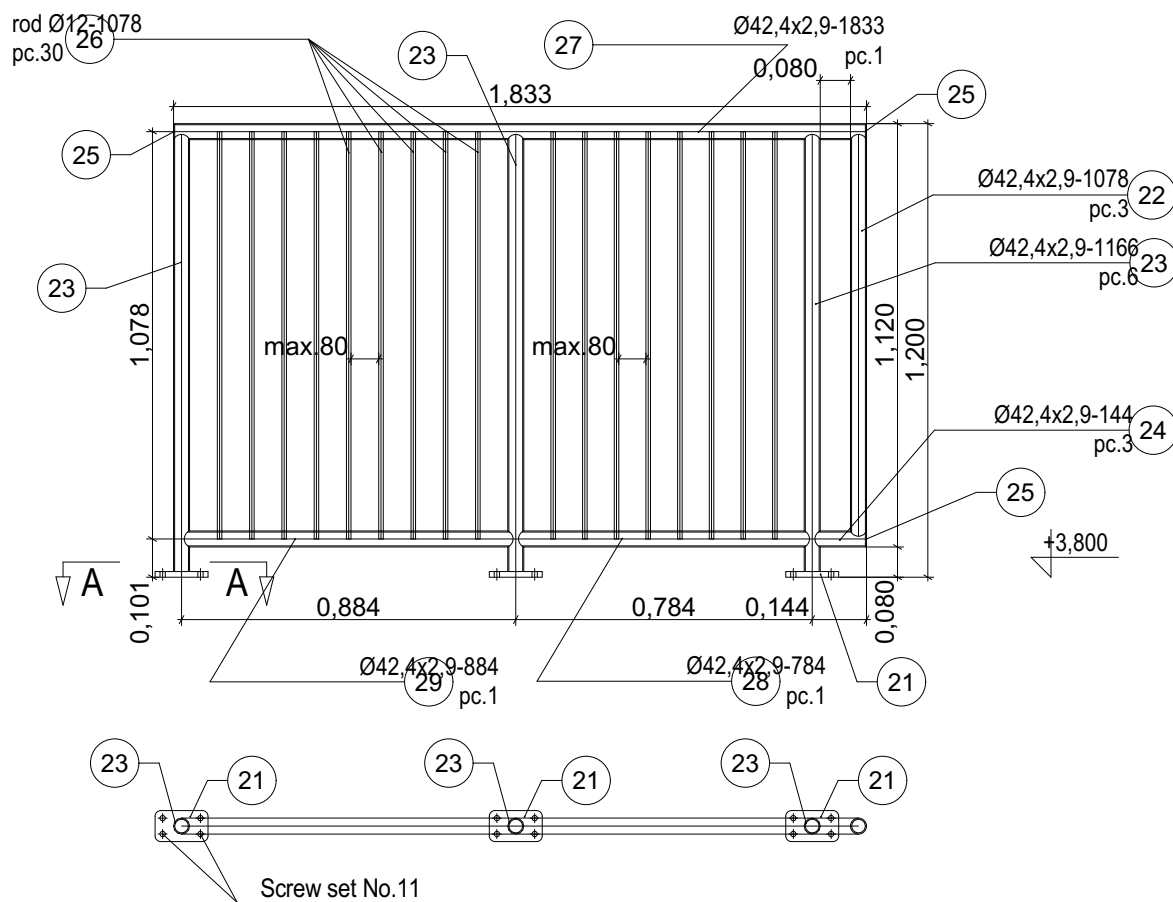
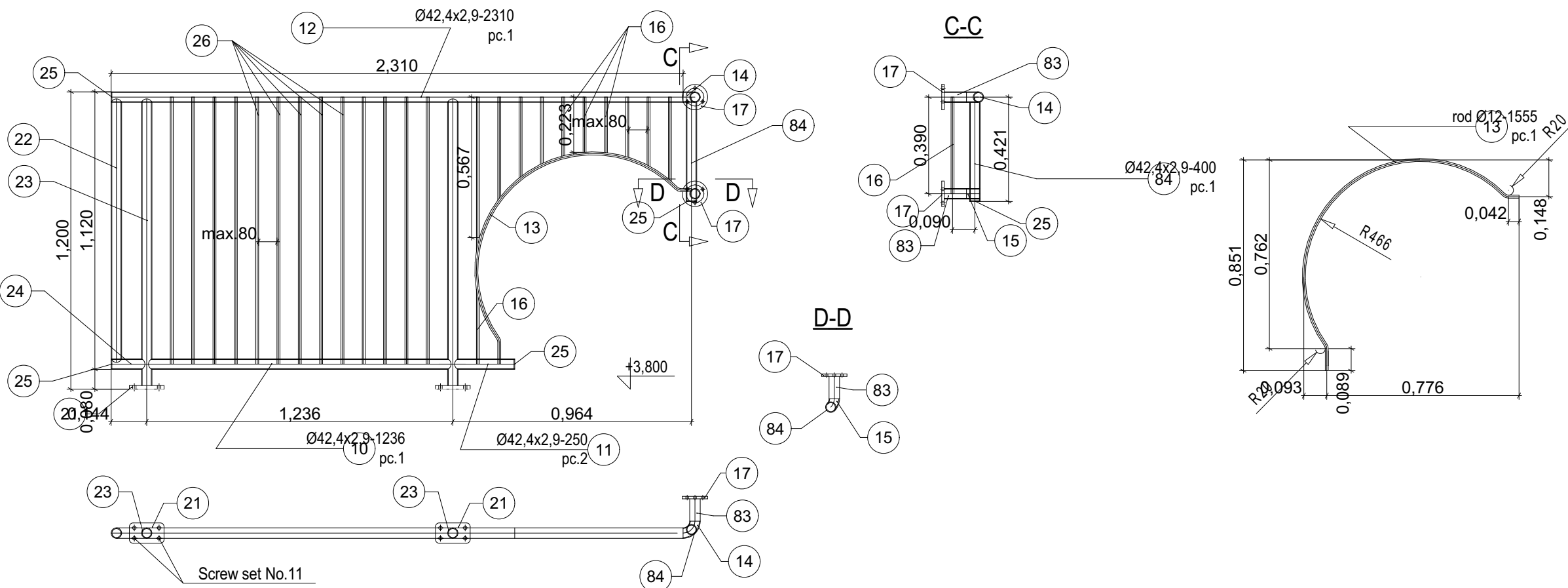


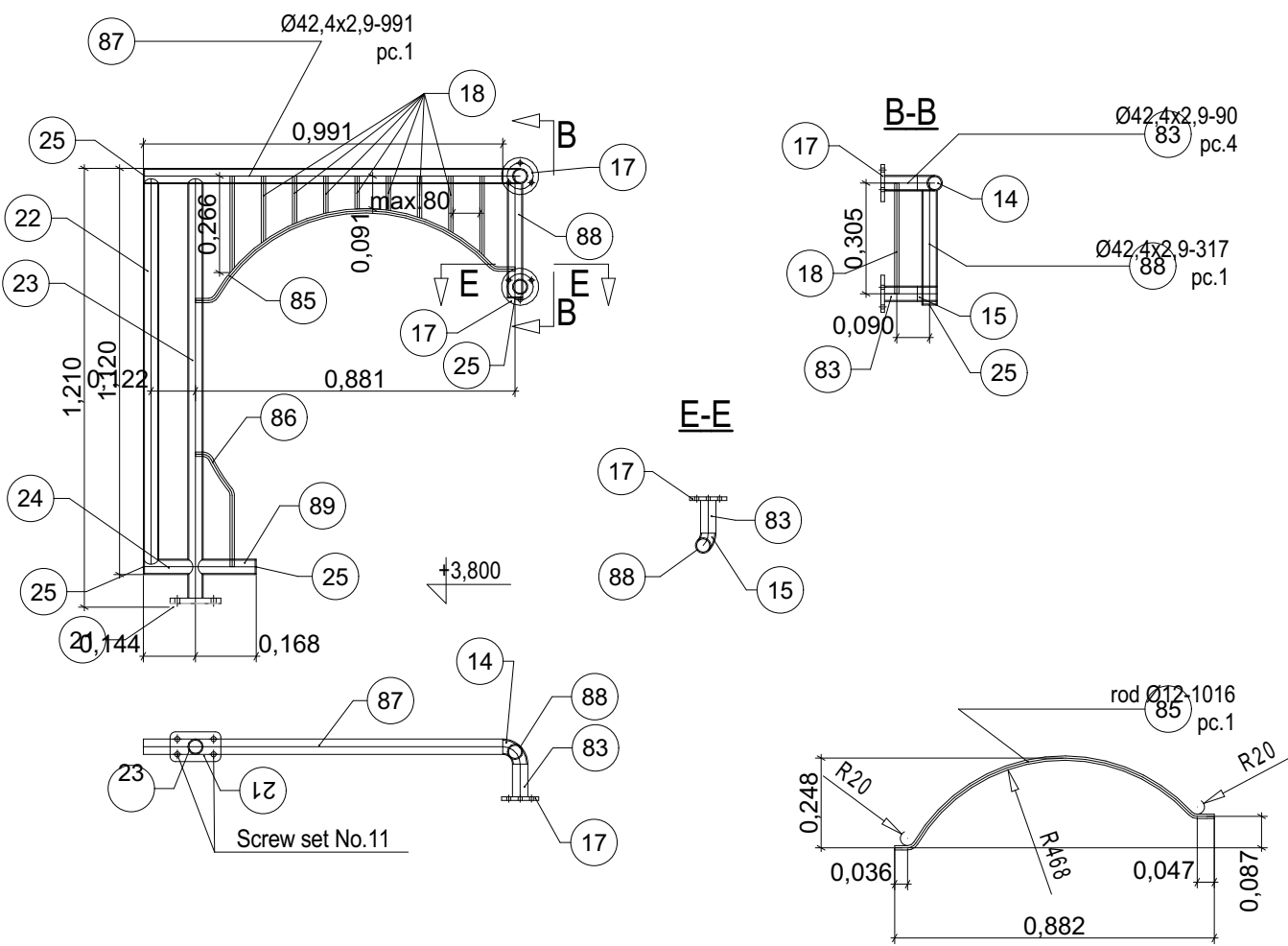
BALUSTER Ba1 - pc.1



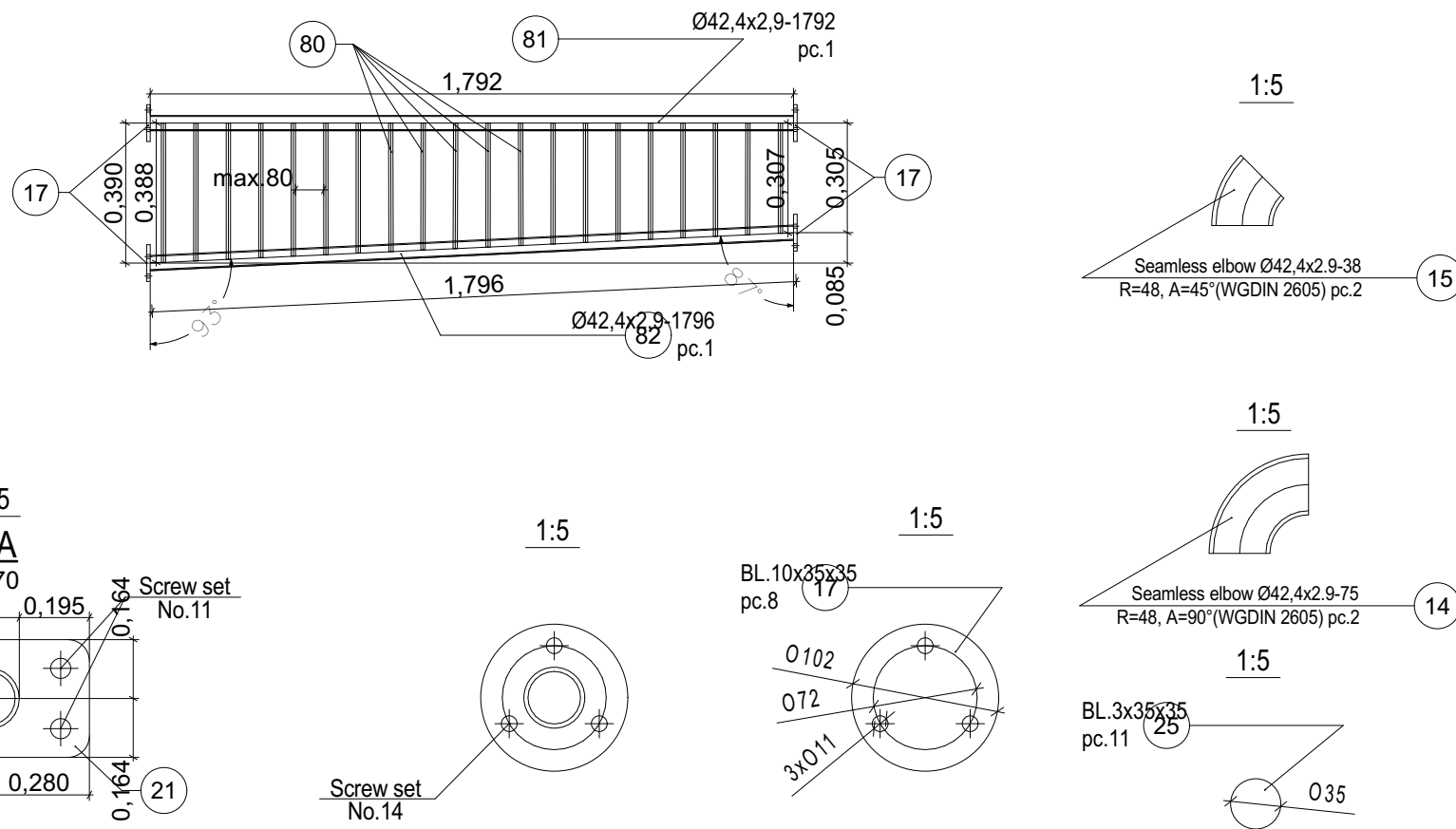
BALUSTER Ba2 - pc.1



BALUSTER Ba3 - pc.1



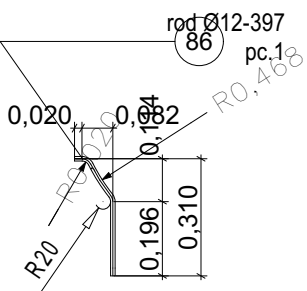
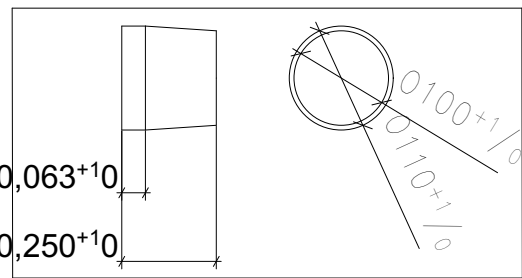
BALUSTER Ba4 - pc.1



NOTE:

- Materials:
  - Steel: S235JRG2
  - Bolts: Class 8.8, nuts class 8.
- Tolerances:
  - Tolerances for welded construction PN-EN ISO13920 class B/F.
  - Tolerances for welds according to PN-EN 5817 class C.
- Welding:
  - Visual verification 100%.
  - Finished welds shall not cause injury to the user.
  - Pipe connections with the seamless elbow do with butt weld 1/2V. Flat shape of the weld face.
- Corrosion protection:
  - All welds tight.
  - Hot dip galvanized according to PN-EN ISO 1461.
  - Provide exit-holes for the flow of zinc - max.Ø25mm (obturate).
  - Provide drainage of rain water from profiles - max.Ø7mm (do not obturate).
- The spaces between all the elements of the staircase should prevent the passage of the probe A in accordance with EN 13451-1\_2012.
- Sharp edges round of.
- Welding method: MAG, E.
- Execute according to PN-EN 1090.
- Perform a trial assembly.
- For additional comments see "Technical description".

PROBE A



pos.16 - rod Ø12-different lengths 223mm to 567mm, in total 3868mm on 12pcs.  
pos.18 - rod Ø12-different lengths 91mm to 305mm, in total 1837mm on 10pcs.  
pos.80 - rod Ø12-different lengths 307mm to 308mm, in total 6947mm on 20pcs.

	<b>HORIZONT 4 KFT.</b> 2700 Cegléd, Kossuth tér 4. tel.: 53/500-159 fax: 53/316-629	<b>É-43</b>
Megrendelő:	Ceglédi Termálfürdő Kft., 2700 Cegléd, Fürdő út 27-29.	2016.05.18.
Munka:	Cegléd Aquapark - Aqualoop és Space bowl csúszdák kiviteli terve 2700 Cegléd, Aquapark hrsz.: 12308	
Tervlap:	Gyártmányterv 38.	
Tervező:	Tőrös Csaba építész vezető tervező É/1 13-0145	