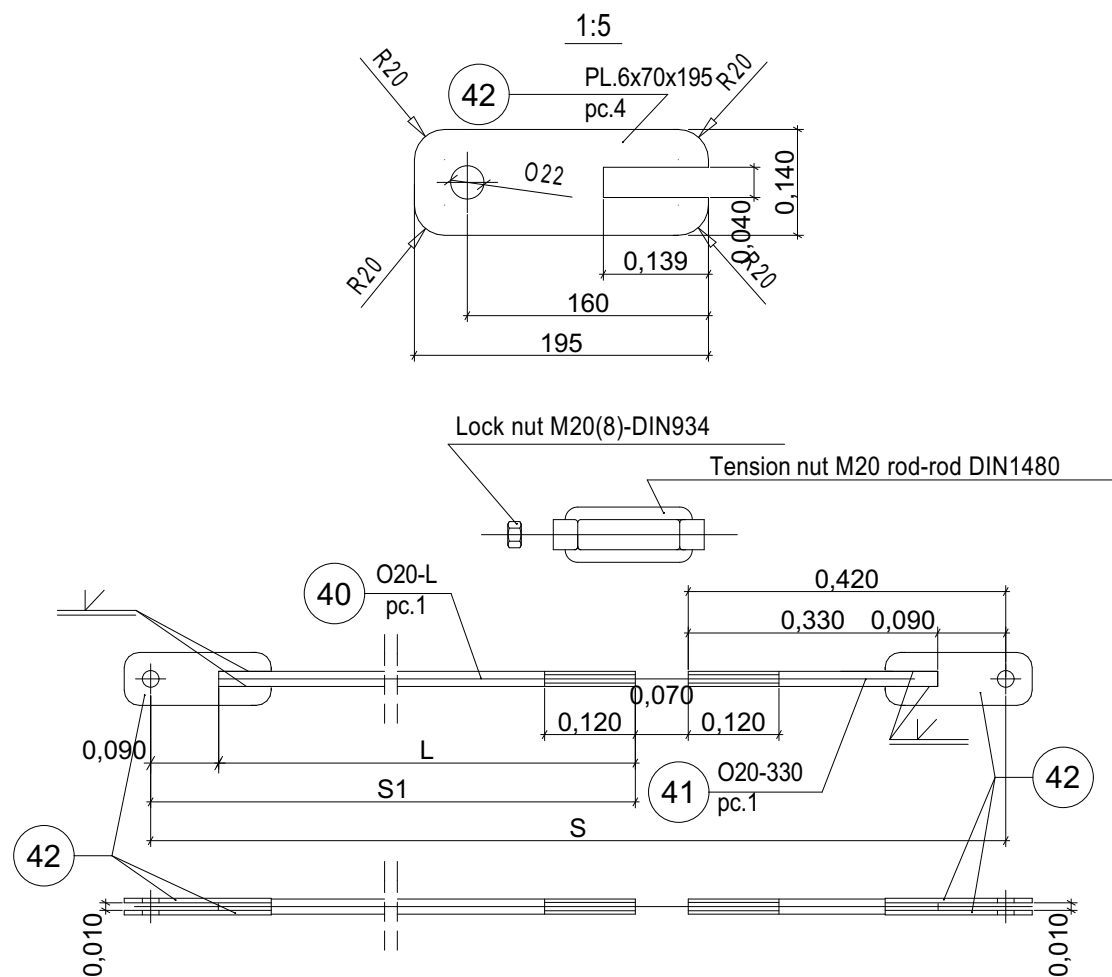


Tie-rod St1 - pc.12



- NOTE:
- Materials:
 - Steel: S235JRG2; pos.40-41: S355J2G3
 - Bolts: class 8.8, nuts: class 8.
 - Tolerances:
 - Tolerances for welded construction PN-EN ISO 13920 class B/F.
 - Tolerances for welds according to PN-EN 5817 class C.
 - Welding:
 - All welds shall be 100% visually inspected.
 - Full penetration butt welds.
 - Corrosion protection:
 - All welds shall be tight
 - Hot-dip galvanizing according to PN-EN ISO 1461
 - Provide vent and drain holes for the flow of zinc - max. Ø25mm (to be plugged)
 - Provide drainage holes - max. Ø7mm (not to be plugged)
 - Threaded holes and threads are to be secured with paint with a high content of zinc and cup grease
 - The construction is subjected to live loads. Execute according to PN-EN 1090.
 - Welding method: MAG, E.
 - For additional comments see "Technical description".

S2 - St1 - pc.12					
Pillar	Point	S	S1	L	
[-]	[-]	[mm]	[mm]	[mm]	
P1					
P2					



HORIZONT 4 KFT.

2700 Cegléd, Kossuth tér 4.
tel.: 53/500-159 fax: 53/316-629

Megrendelő:
Munka:

Ceglédi Termálfürdő Kft., 2700 Cegléd, Fürdő út 27-29.
Cegléd Aquapark - Aqualoop és Space bowl csúszdák kiviteli terve
2700 Cegléd, Aquapark hrsz.: 12308

Tervlap:
Tervező:

Gyártmányterv 48.
Tőrös Csaba építész vezető tervező É/1 13-0145

É-53

2016.05.18.

M 1:10