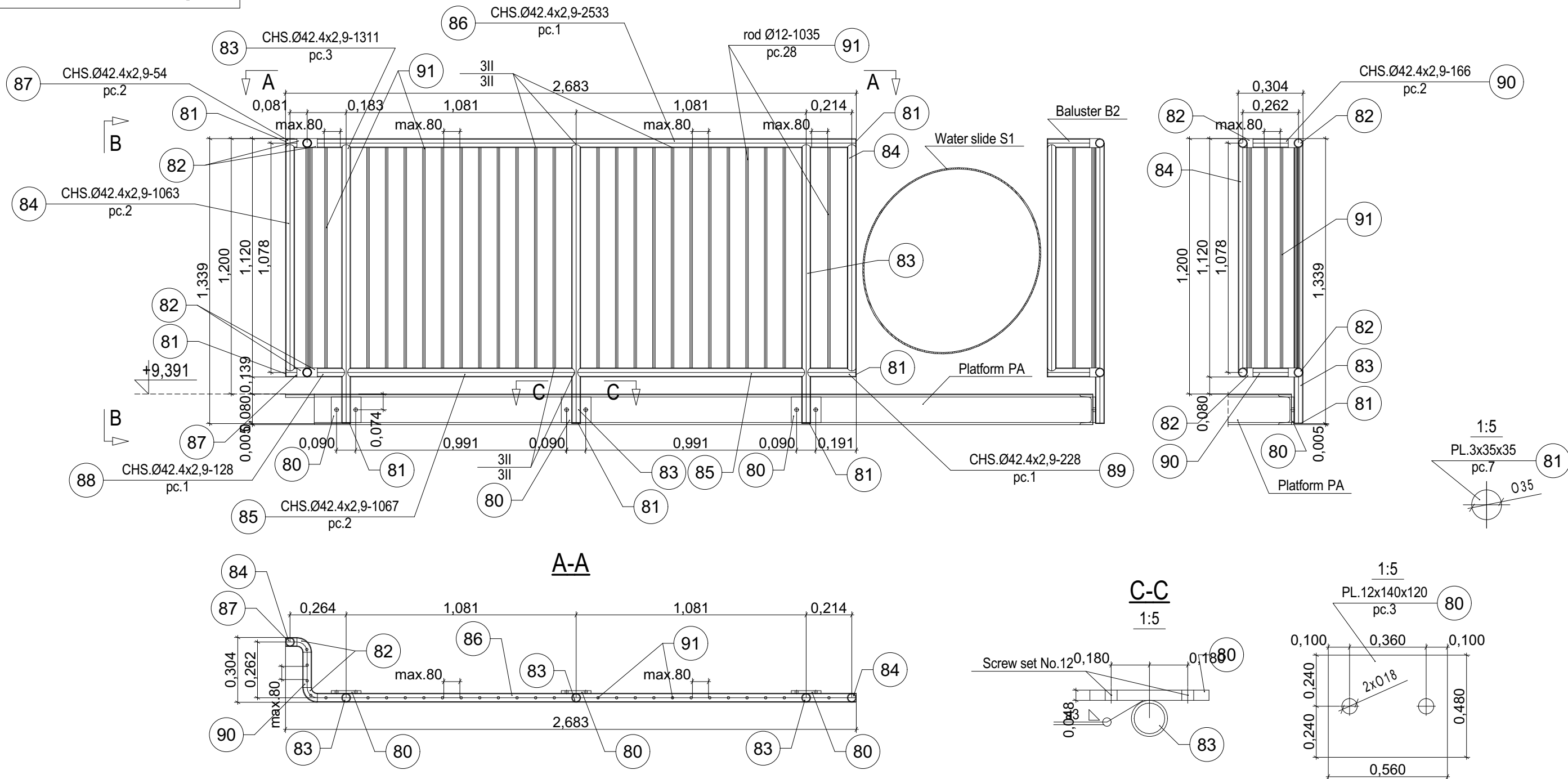


# BALUSTER B1 - pc.1



- NOTE:
- Materials:
    - Steel: S235JRG2.
    - Bolts: class 8.8, nuts: class 8.
  - Tolerances:
    - Tolerances for welded construction PN-EN ISO 13920 class B/F.
    - Tolerances for welds according to PN-EN 5817 class C.
  - Welding:
    - All welds shall be 100% visually inspected.
    - Butt weld perform a full penetration.
    - Finished welds shall not cause injury to the user.
    - Pipe connections with the seamless elbow do with butt weld 1/2V. Flat shape of the weld face.
  - Corrosion protection:
    - All welds shall be tight.
    - Hot-dip galvanizing according to PN-EN ISO 1461.
    - Provide vent and drain holes for the flow of zinc - max. Ø25mm (to be plugged).
    - Provide drainage holes - max. Ø7mm (not to be plugged).
  - Sharp edges shall be rounded.
  - The construction is subjected to live loads. Execute according to PN-EN 1090.
  - Welding method: MAG, E.
  - Perform a trial assembly.
  - For additional comments see "Technical description".

- 12 Hot dip galvanizing
- Screw M16x50-8.8-DIN933  
2xWasher d17-DIN125  
Nut M16(8)-DIN934

- 82 SEAMLESS ELBOW Ø42.4x2.9-75  
R=48, A=90°(WGDIN 2605) pc.4

H  
HORIZONT4

HORIZONT 4 KFT.

2700 Cegléd, Kossuth tér 4.  
tel.: 53/500-159 fax: 53/316-629

Megrendelő:

Ceglédi Termálfürdő Kft., 2700 Cegléd, Fürdő út 27-29.

Munka:

Cegléd Aquapark - Aqualoop és Space bowl csúszdák kiviteli terve  
2700 Cegléd, Aquapark hrsz.: 12308

Tervlap:

Gyártmányterv 22.

Tervező:

Tőrös Csaba építész vezető tervező É/1 13-0145

É-26

2016.05.18.

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