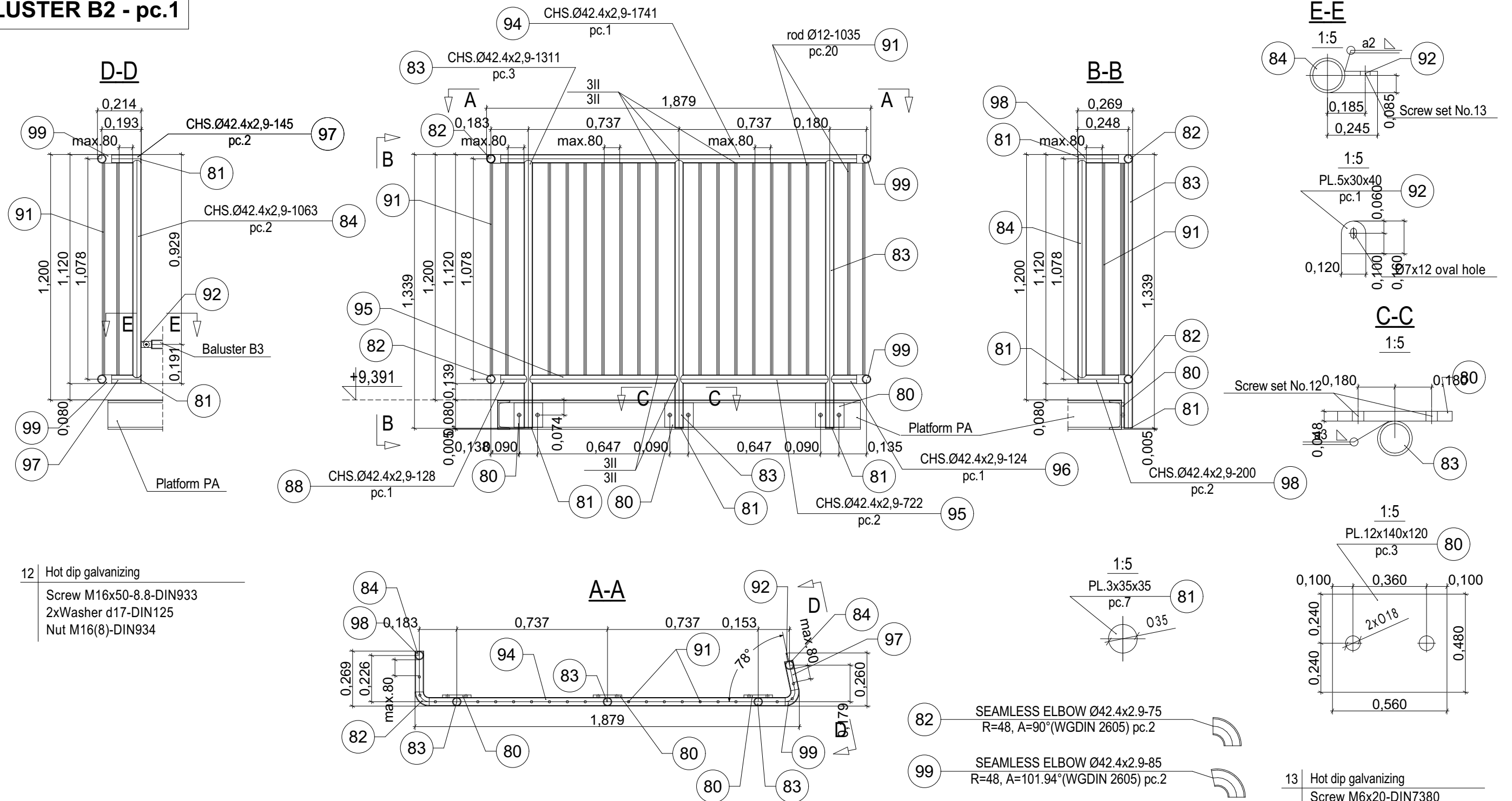


BALUSTER B2 - pc.1



NOTE:

1. Materials:
 - Steel: S235JRG2.
 - Bolts: class 8.8, nuts: class 8.
2. Tolerances:
 - Tolerances for welded construction PN-EN ISO 13920 class B/F.
 - Tolerances for welds according to PN-EN 5817 class C.
3. Welding:
 - All welds shall be 100% visually inspected.
 - Butt weld perform a full penetration.
 - Finished welds shall not cause injury to the user.
 - Pipe connections with the seamless elbow do with butt weld 1/2V. Flat shape of the weld face.
4. Corrosion protection:
 - All welds shall be tight.
 - Hot-dip galvanizing according to PN-EN ISO 1461.
 - Provide vent and drain holes for the flow of zinc - max. Ø25mm (to be plugged).
 - Provide drainage holes - max. Ø7mm (not to be plugged).
5. Sharp edges shall be rounded.
6. The construction is subjected to live loads. Execute according to PN-EN 1090.
7. Welding method: MAG, E.
8. Perform a trial assembly.
9. For additional comments see "Technical description".

 <p>HORIZONT4</p>	<p>HORIZONT 4 KFT.</p> <p>2700 Cegléd, Kossuth tér 4. tel.: 53/500-159 fax: 53/316-629</p>	<p>É-27</p>
<p>Megrendelő:</p> <p>Munka:</p>	<p>Ceglédi Termálfürdő Kft., 2700 Cegléd, Fürdő út 27-29.</p> <p>Cegléd Aquapark - Aqualoop és Space bowl csúszdák kiviteli terve</p> <p>2700 Cegléd, Aquapark hrsz.: 12308</p>	<p>2016.05.18.</p>
<p>Tervlap:</p> <p>Tervező:</p>	<p>Gyártmányterv 23.</p> <p>Törös Csaba építész vezető tervező É/1 13-0145</p>	<p>M 1:20</p>