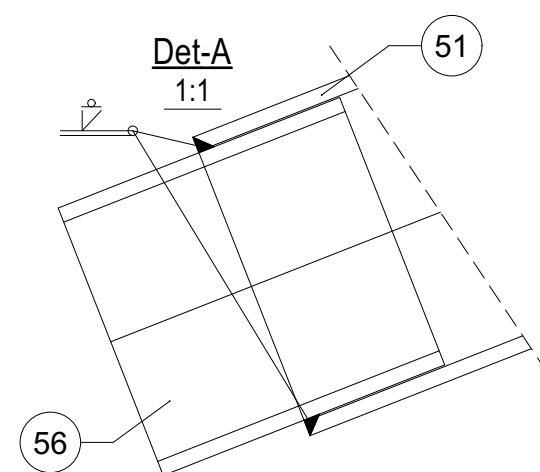
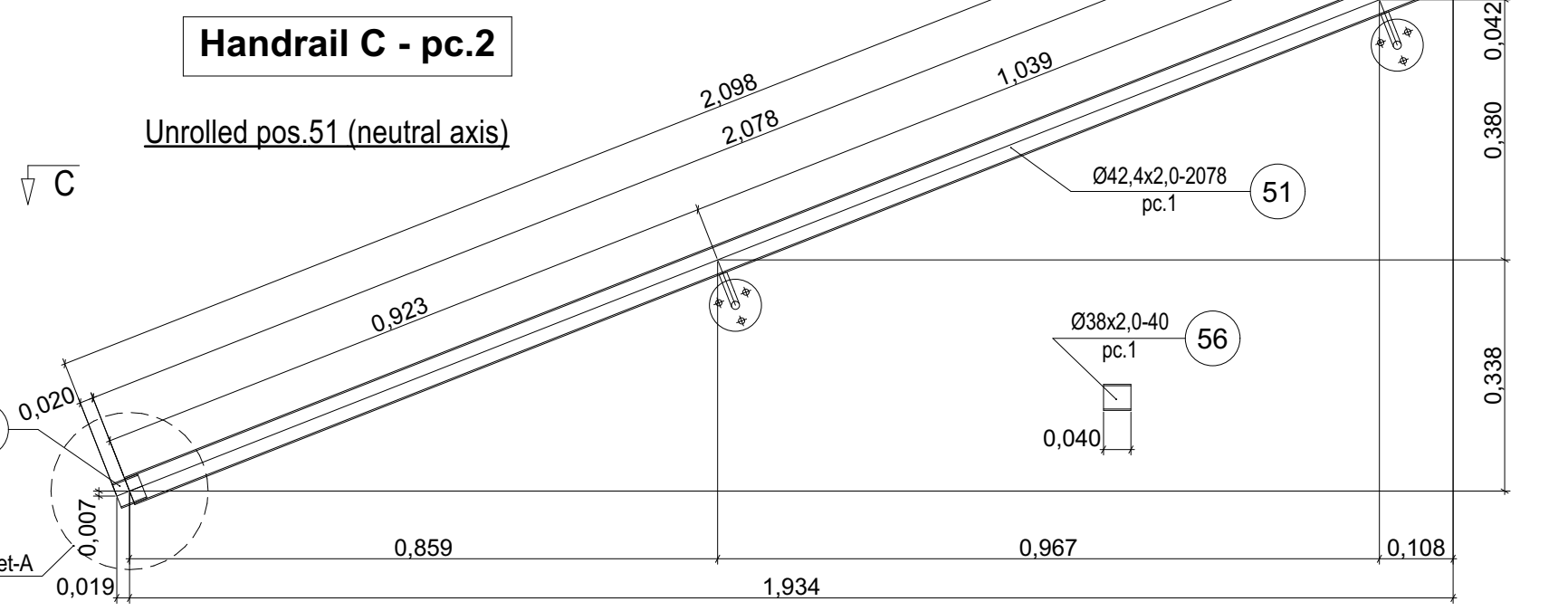
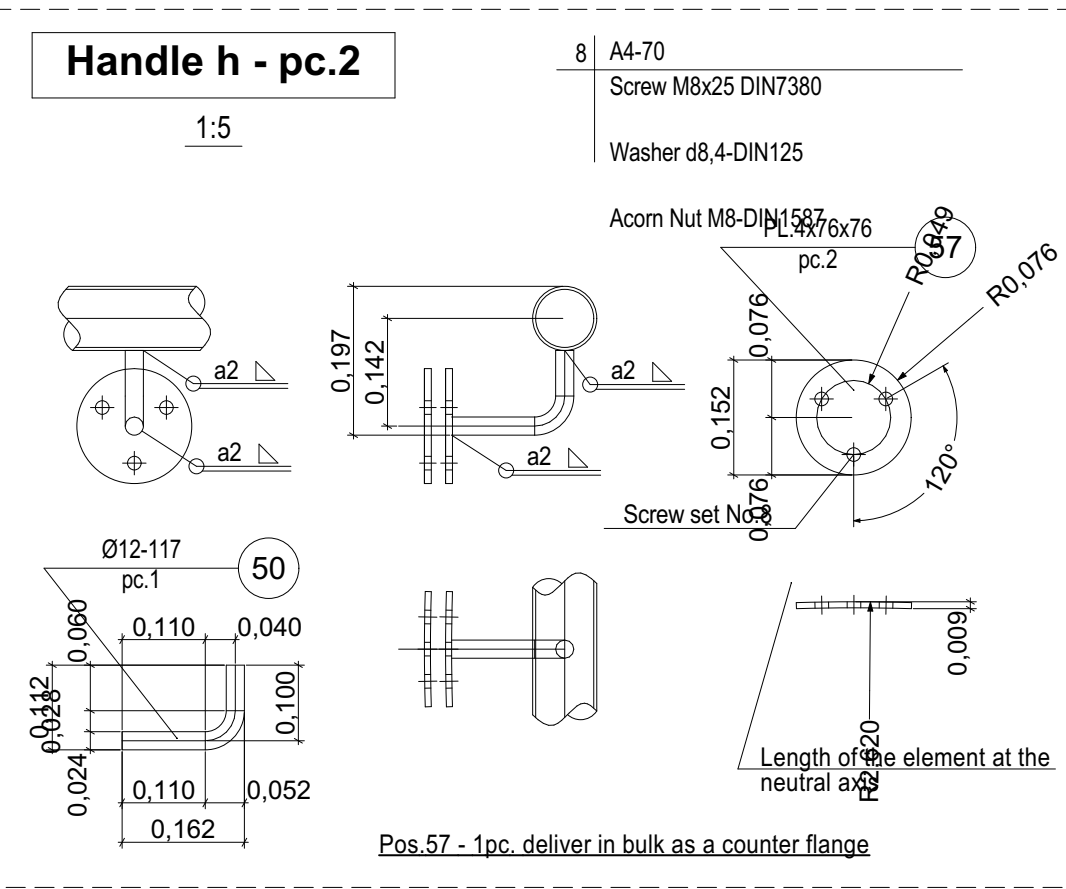


- NOTE:
- Materials:
 - Steel: 1.4404(316L) - polish.
 - Screw: class A4-70.
 - Tolerances:
 - Tolerances for welded construction PN-EN ISO 13920 class B/F.
 - Tolerances for welds according to PN-EN 5817 class C.
 - Welding:
 - All welds shall be 100% visually inspected.
 - Finished weld's face and cut edges shall not cause any harm to the user.
 - All handrails (A, B, C and D) shall fit into each other, so they can be joined in different combinations without creating any cracks - execute trial assembly.
 - Butt weld perform a full penetration.
 - Corrosion protection:
 - All welds shall be tight.
 - Sharp edges shall be rounded.
 - The construction is subjected to live loads. Execute according to PN-EN 1090.
 - Welding method: MAG, E.
 - Perform a trial assembly.
 - For additional comments see "Technical description".



	HORIZONT 4 KFT. 2700 Cegléd, Kossuth tér 4. tel.: 53/500-159 fax: 53/316-629	É-37
Megrendelő: Munka: Tervlap: Tervező:	Ceglédi Termálfürdő Kft., 2700 Cegléd, Fürdő út 27-29. Cegléd Aquapark - Aqualoop és Space bowl csúszdák kiviteli terve 2700 Cegléd, Aquapark hrsz.: 12308 Gyártmányterv 32. Törös Csaba építész vezető tervező É/1 13-0145	2016.05.18. M 1:10