



12	Hot dip galvanized - 43pcs.
A	Screw M6x30 DIN7991
	Washer d6,4-DIN125
12B	Not dip galvanized - 19pcs.
	Screw M6x30 DIN7991
	Wedge Washer d6,4-DIN434
	Nut M6-DIN934

Screw set No. 12A and 12B
Perform a deepening according to DIN 74 for screws DIN7991
For the connection with UPN use Wedge washer d8,4 DIN434.

NOTE:
1. Materials:
-Steel: S235JRG2.
-Screw: class 8.8, nuts: class 8.
2. Tolerances:
-Tolerances for welded construction PN-EN ISO 13920 class B/F.
-Tolerances for welds according to PN-EN 5817 class C.
3. Welding:
-All welds shall be 100% visually inspected.
-Butt weld perform a full penetration.
4. Corrosion protection:
-All welds shall be tight.
-Hot-dip galvanizing according to PN-EN ISO 1461.
-Provide vent and drain holes for the flow of zinc - max. Ø25mm (to be plugged)
-Provide drainage holes - max. Ø7mm (not to be plugged).
5. Sharp edges shall be rounded.
6. The construction is subjected to live loads. Execute according to PN-EN 1090.
7. Welding method: MAG, E.
8. Perform a trial assembly.
9. For additional comments see "Technical description".

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Tervlap:	Gyártmányterv 36.	
Tervező:	Tőrös Csaba építész vezető tervező É/1 13-0145	