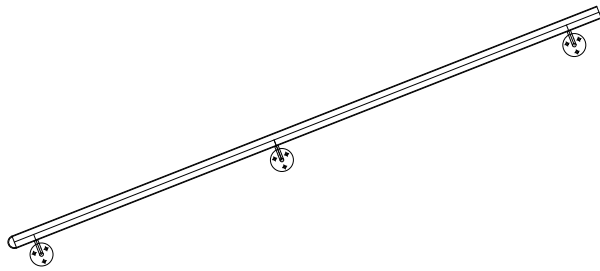
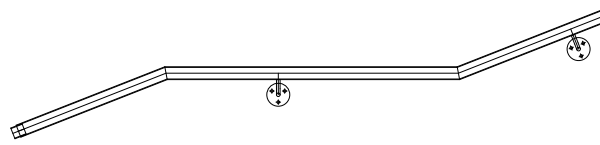


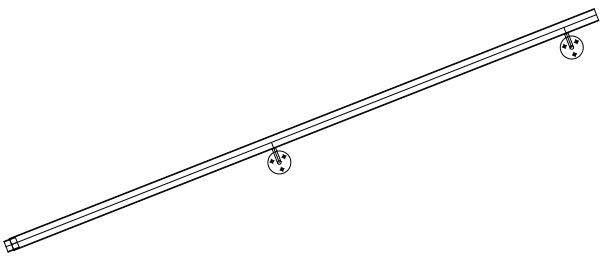
1:25
Handrail A - pc.1



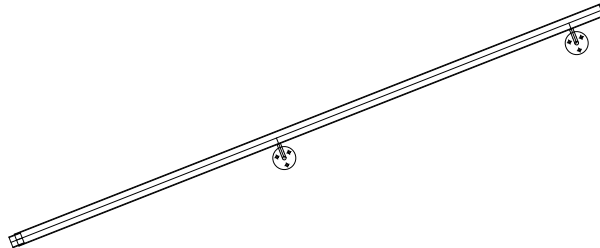
1:25
Handrail B - pc.1



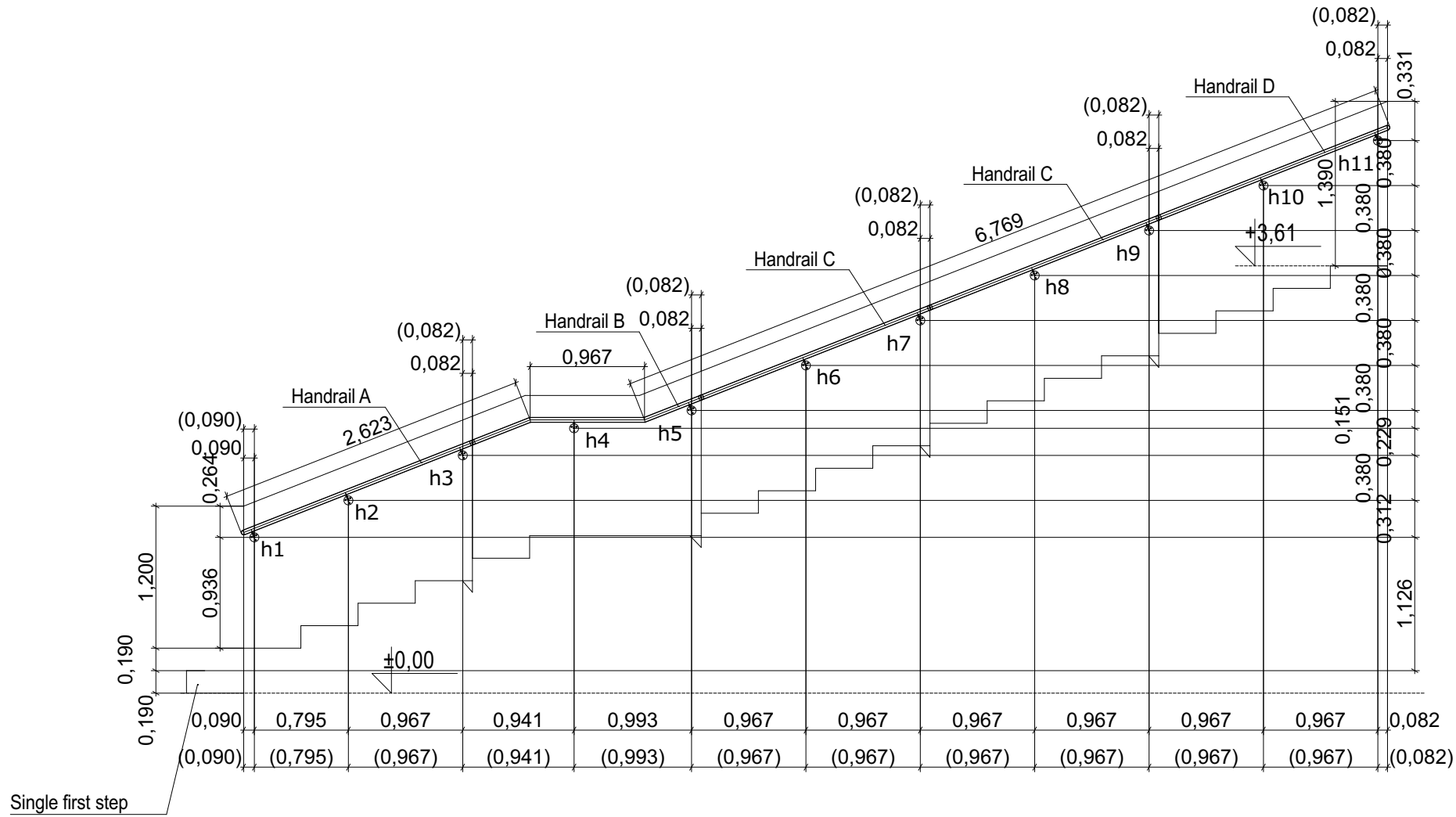
1:25
Handrail C - pc.2



1:25
Handrail D - pc.1



Unrolled external staircase handrail



CAUTION:
Handrail is shown as unrolled along its neutral axis. Dimensions shown in brackets are the dimensions between handles measured on the wall of the GRP-balustrade - arc lengths.

- NOTE:
- Materials:
 - Steel: 1.4404(316L) - polish.
 - Tolerances:
 - Tolerances for welded construction PN-EN ISO 13920 class B/F.
 - Tolerances for welds according to PN-EN 5817 class C.
 - Welding:
 - All welds shall be 100% visually inspected.
 - Finished weld's face and cut edges shall not cause any harm to the user.
 - Pipe connections with the seamless elbow do with butt weld 1/2V. Flat shape of the weld face.
 - Pos.96 (316L) - welded to the pillar P12.3, cleaned of zinc after hot dip galvanized and welded to the handrail (316L).
 - Corrosion protection:
 - All welds shall be tight.
 - Sharp edges shall be rounded.
 - The construction is subjected to live loads. Execute according to PN-EN 1090.
 - Welding method: MAG, E.
 - Perform a trial assembly.
 - For additional comments see "Technical description".

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Munka:	Cegléd Aquapark - Aqualoop és Space bowl csúszdák kiviteli terve 2700 Cegléd, Aquapark hrsz.: 12308	
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