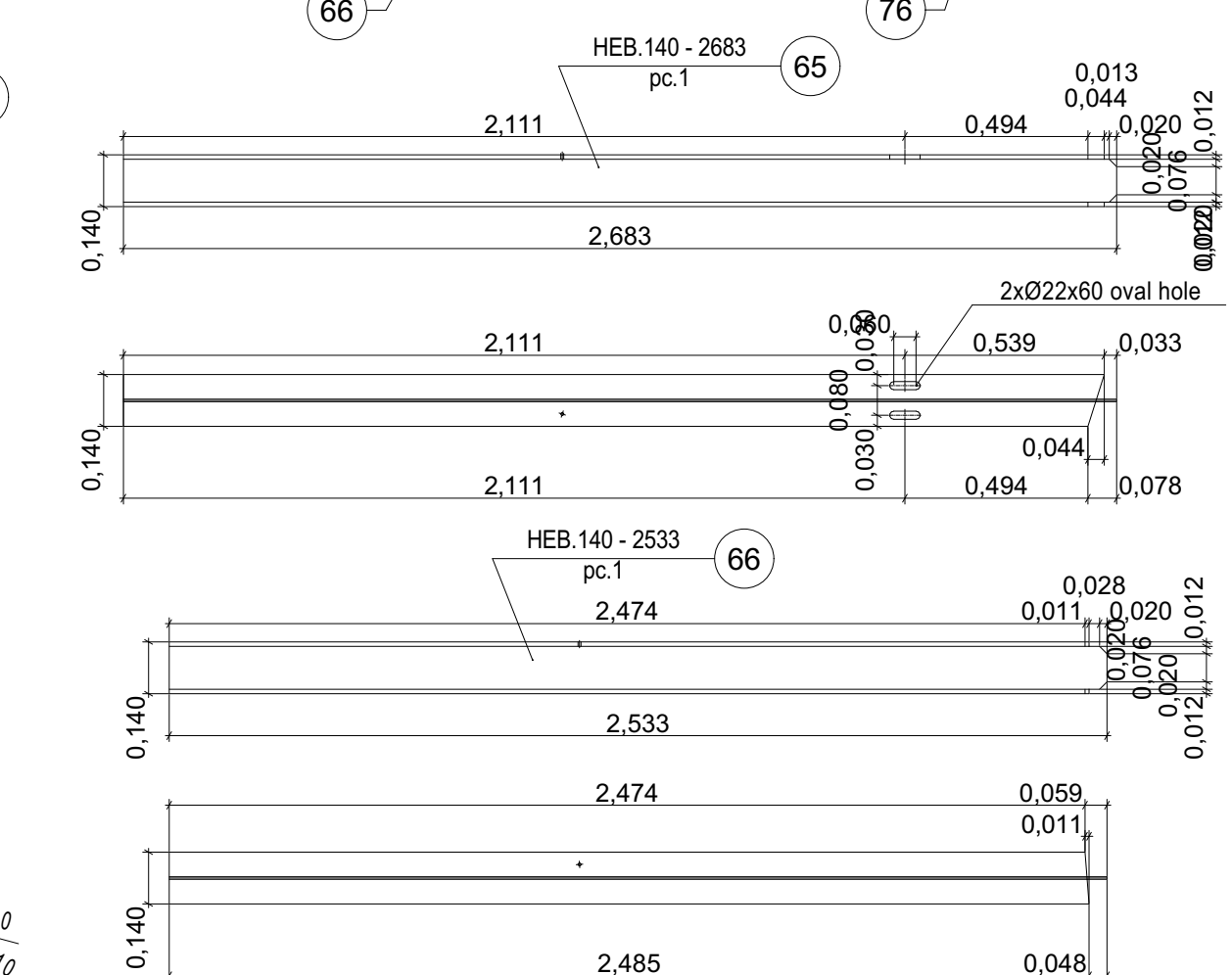
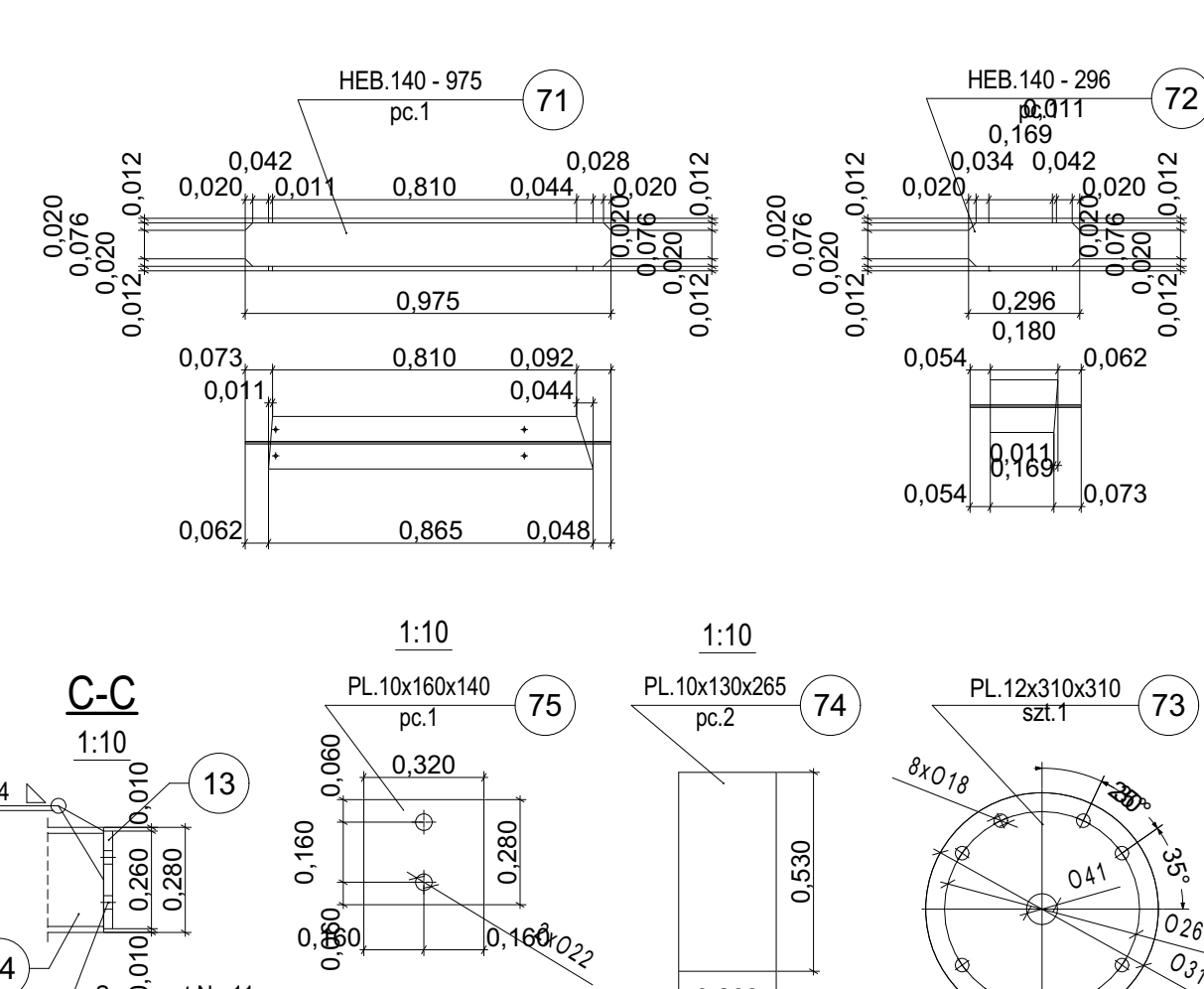
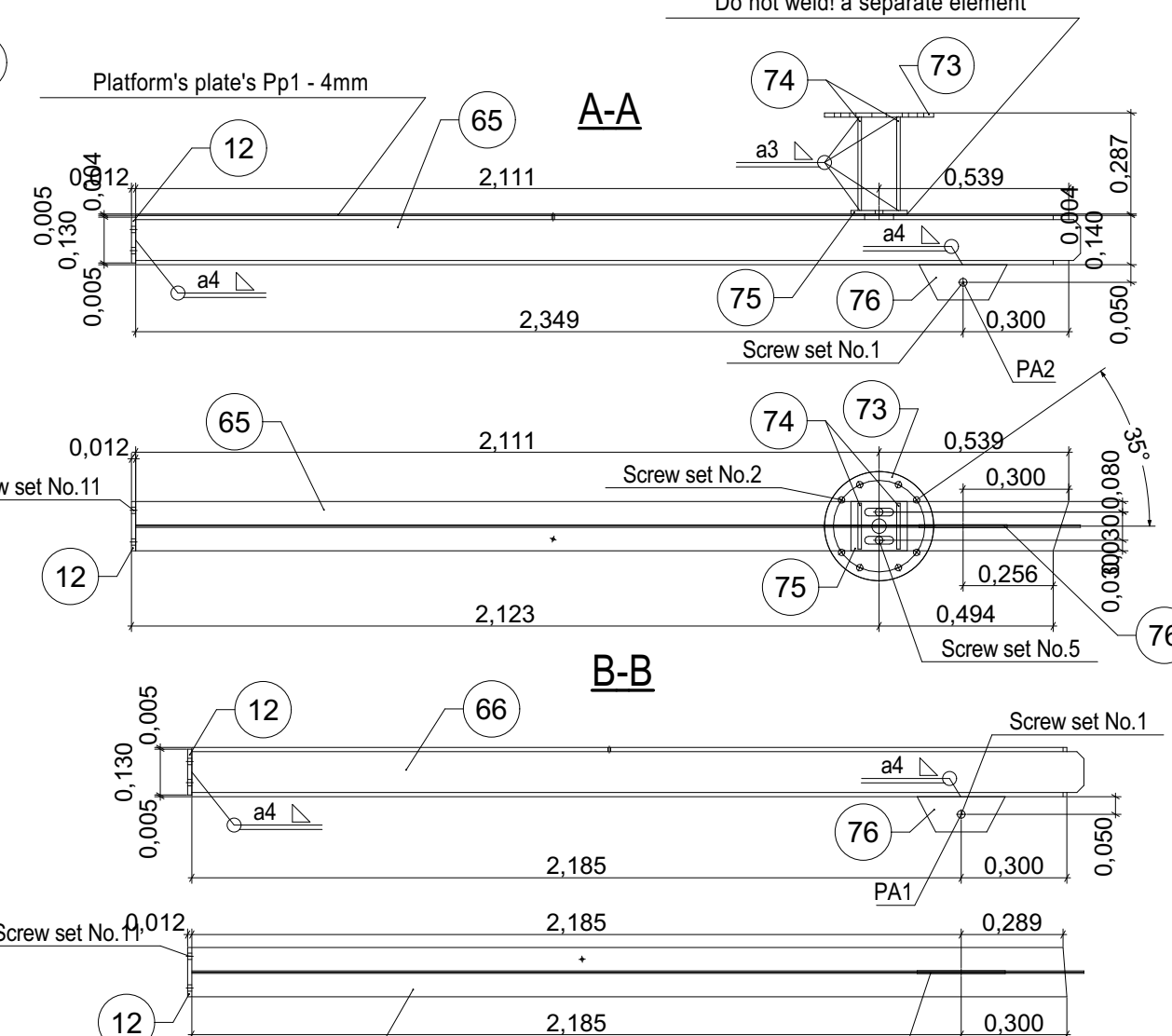


[illegible]

1. Materials:
 - Steel: S235JRG2.
 - Bolts: class 8.8, nuts: class 8.
2. Tolerances:
 - Tolerances for welded construction PN-EN ISO 13920 class B/F.
 - Tolerances for welds according to PN-EN 5817 class C.
3. Welding:
 - All welds shall be 100% visually inspected.
 - Butt weld perform a full penetration.
4. Corrosion protection:
 - All welds shall be tight.
 - Hot-dip galvanizing according to PN-EN ISO 1461.
 - Provide vent and drain holes for the flow of zinc - max. Ø25mm (to be plugged).
 - Provide drainage holes - max. Ø7mm (not to be plugged).
5. Sharp edges shall be rounded.
6. The construction is subjected to live loads. Execute according to PN-EN 1090.
7. Welding method: MAG, E.
8. Perform a trial assembly.
9. For additional comments see "Technical description".

1	Hot dip galvanized	8 A	Hot dip galvanizing	5	Hot dip galvanized
	Screw M20x65-8.8-DIN933		Screw M6x30 DIN7991		Screw M20x60-8.8-DIN933
	Washer d21-DIN125		Washer d6,4-DIN125		Washer d22-DIN125
	Spring washer d20,2-DIN127		Nut M6-DIN934		Spring washer d20,2-DIN127
	Nut M20(8)-DIN934				Nut M20(8)-DIN934
2	Hot dip galvanized	8 B	Hot dip galvanizing	11	Hot dip galvanizing
	Screw M16x55-8.8-DIN933		Screw M6x30 DIN7991		Screw M16x50-8.8-DIN933
	Washer d17-DIN9021		Wedge Washer d6,4-DIN434		Washer d17-DIN125
	Washer d17-DIN125		Nut M6-DIN934		Nut M16(8)-DIN934
	Nut M16(8)-DIN934				

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Megrendelő: Munka:	Ceglédi Termálfürdő Kft., 2700 Cegléd, Fürdő út 27-29. Cegléd Aquapark - Aqualoop és Space bowl csúszdák kiviteli terve 2700 Cegléd, Aquapark hrsz.: 12308	2016.05.
Tervlap: Tervező:	Gyártmányterv 20. Törös Csaba építész vezető tervező É/1 13-0145	M 1:20