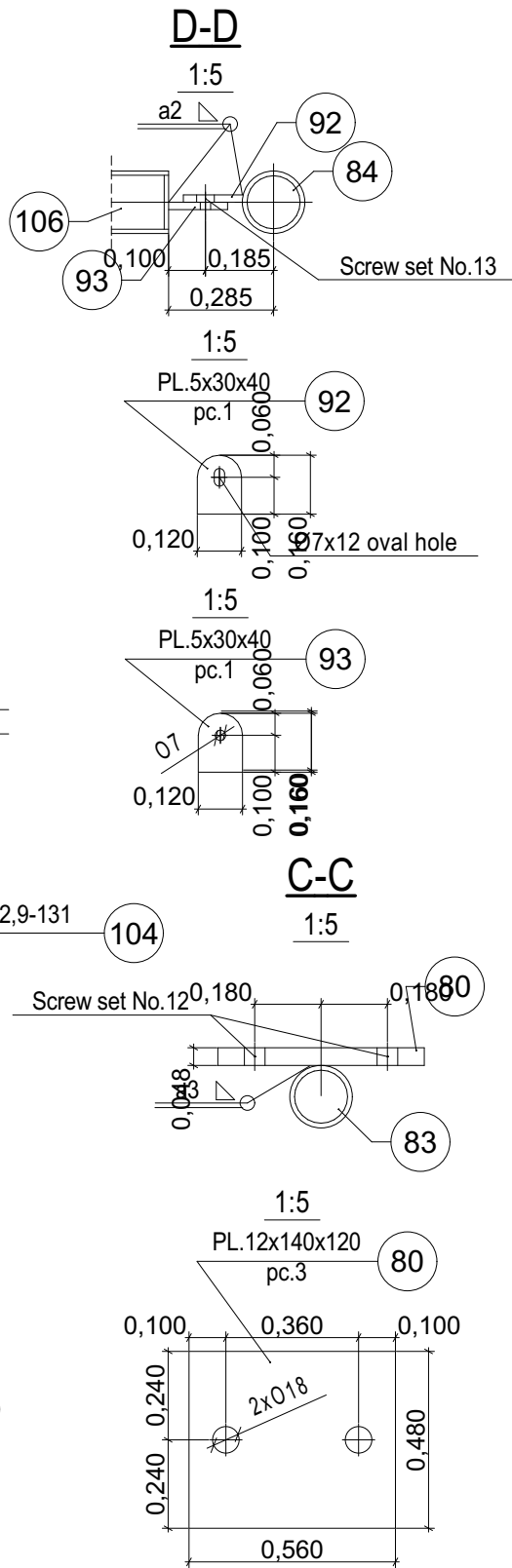
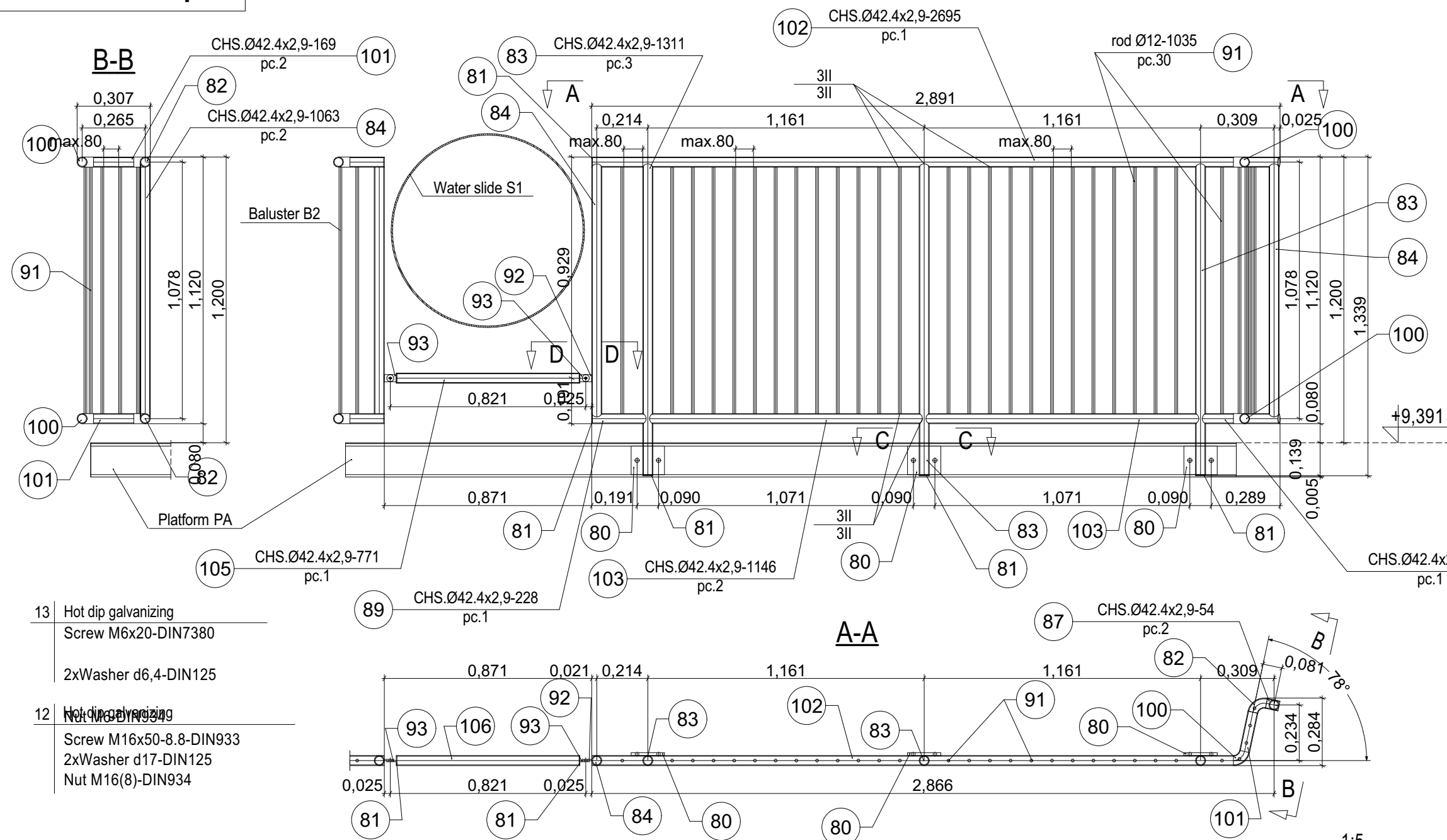


BALUSTER B3 - pc.1



- NOTE:**
- Materials:
 - Steel: S235JRG2.
 - Bolts: class 8.8, nuts: class 8.
 - Tolerances:
 - Tolerances for welded construction PN-EN ISO 13920 class B/F.
 - Tolerances for welds according to PN-EN 5817 class C.
 - Welding:
 - All welds shall be 100% visually inspected.
 - Butt weld perform a full penetration.
 - Finished welds shall not cause injury to the user.
 - Pipe connections with the seamless elbow do with butt weld 1/2V. Flat shape of the weld face.
 - Corrosion protection:
 - All welds shall be tight.
 - Hot-dip galvanizing according to PN-EN ISO 1461.
 - Provide vent and drain holes for the flow of zinc - max. Ø25mm (to be plugged).
 - Provide drainage holes - max. Ø7mm (not to be plugged).
 - Sharp edges shall be rounded.
 - The construction is subjected to live loads. Execute according to PN-EN 1090.
 - Welding method: MAG, E.
 - Perform a trial assembly.
 - For additional comments see "Technical description".

- 82 SEAMLESS ELBOW Ø42.4x2.9-75
R=48, A=90°(WGDIN 2605) pc.2
- 100 SEAMLESS ELBOW Ø42.4x2.9-65
R=48, A=78.06°(WGDIN 2605) pc.2



HORIZONT 4 KFT.

2700 Cegléd, Kossuth tér 4.
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Megrendelő:
Munka:
Tervlap:
Tervező:

Ceglédi Termálfürdő Kft., 2700 Cegléd, Fürdő út 27-29.
Cegléd Aquapark - Aqualoop és Space bowl csúszdák kiviteli terve
2700 Cegléd, Aquapark hrsz.: 12308
Gyártmányterv 24.
Törös Csaba építész vezető tervező É/1 13-0145

É-28

2016.05.18.
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