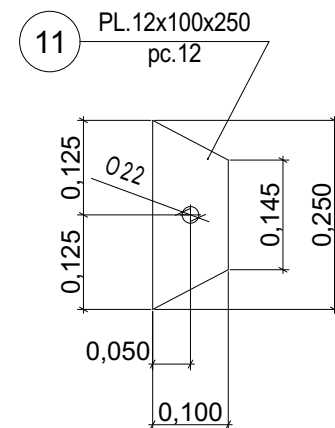
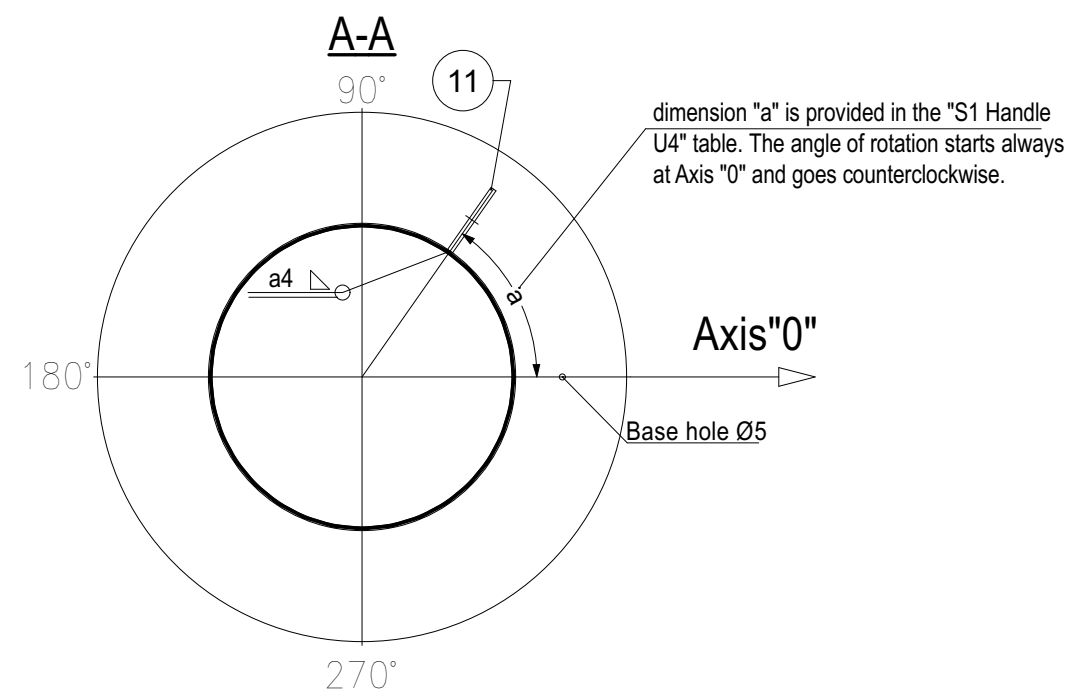


HANDLE U4

The drawing consists of two vertical cross-sections of a wall assembly. The top section shows a wall with a door frame and a window frame. A dimension line indicates a height of 0,050 from the bottom of the door frame to the top of the window frame. The total height of the wall is labeled as h_s . The bottom section shows a wall with a door frame and a window frame. A dimension line indicates a height of 0,050 from the bottom of the door frame to the top of the window frame. The total height of the wall is labeled as H_w . Both sections show a door frame and a window frame. The door frame is shown in the top section, and the window frame is shown in the bottom section. The wall is shown in the middle section.

[illegible]

1. Materials:
 - Steel: S235JRG2.
 - Bolts: class 8.8, nuts: class 8.
2. Tolerances:
 - Tolerances for welded construction PN-EN ISO 13920 class B/F.
 - Tolerances for welds according to PN-EN 5817 class C.
3. Welding:
 - All welds shall be 100% visually inspected.
 - Butt weld perform a full penetration.
4. Corrosion protection:
 - All welds shall be tight.
 - Hot-dip galvanizing according to PN-EN ISO 1461.
 - Provide vent and drain holes for the flow of zinc - max. Ø25mm (to be plugged).
 - Provide drainage holes - max. Ø7mm (not to be plugged).
5. Sharp edges shall be rounded.
6. The construction is subjected to live loads. Execute according to PN-EN 1090.
7. Perform a trial assembly.
8. For additional comments see "Technical description".

	HORIZONT 4 KFT. 2700 Cegléd, Kossuth tér 4. tel.: 53/500-159 fax: 53/316-629	É-12
Megrendelő: Munka: Tervlap: Tervező:	Ceglédi Termálfürdő Kft., 2700 Cegléd, Fürdő út 27-29. Cegléd Aquapark - Aqualoop és Space bowl csúszdák kiviteli terve 2700 Cegléd, Aquapark hrsz.: 12308 Gyártmányterv 8. Törös Csaba építész vezető tervező É/1 13-0145	2016.05.18. M 1:10