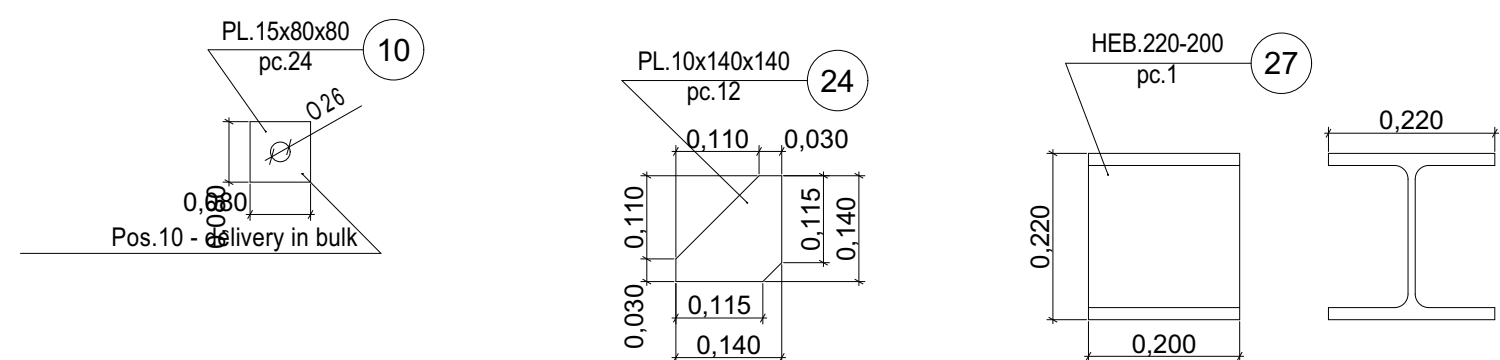
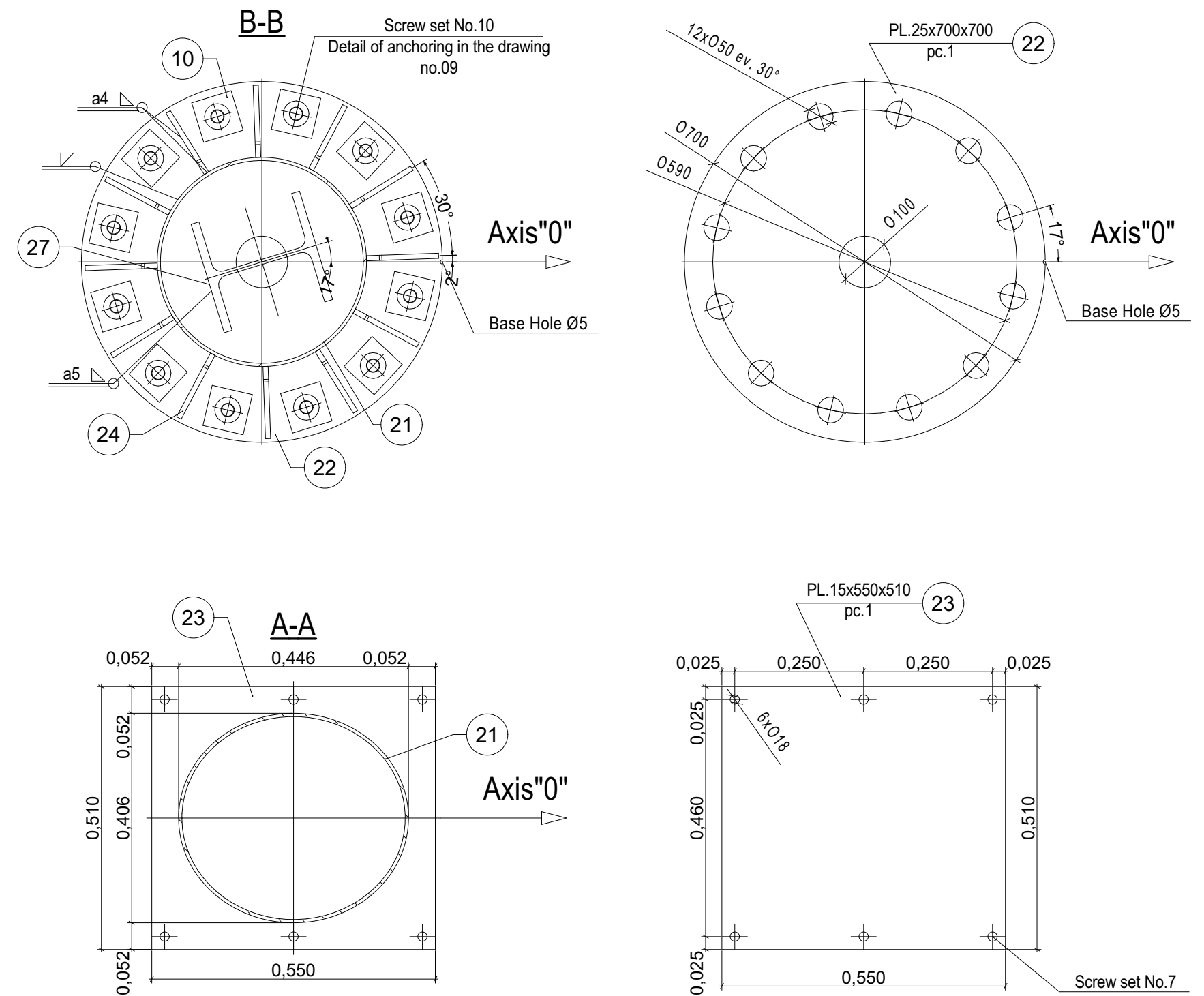
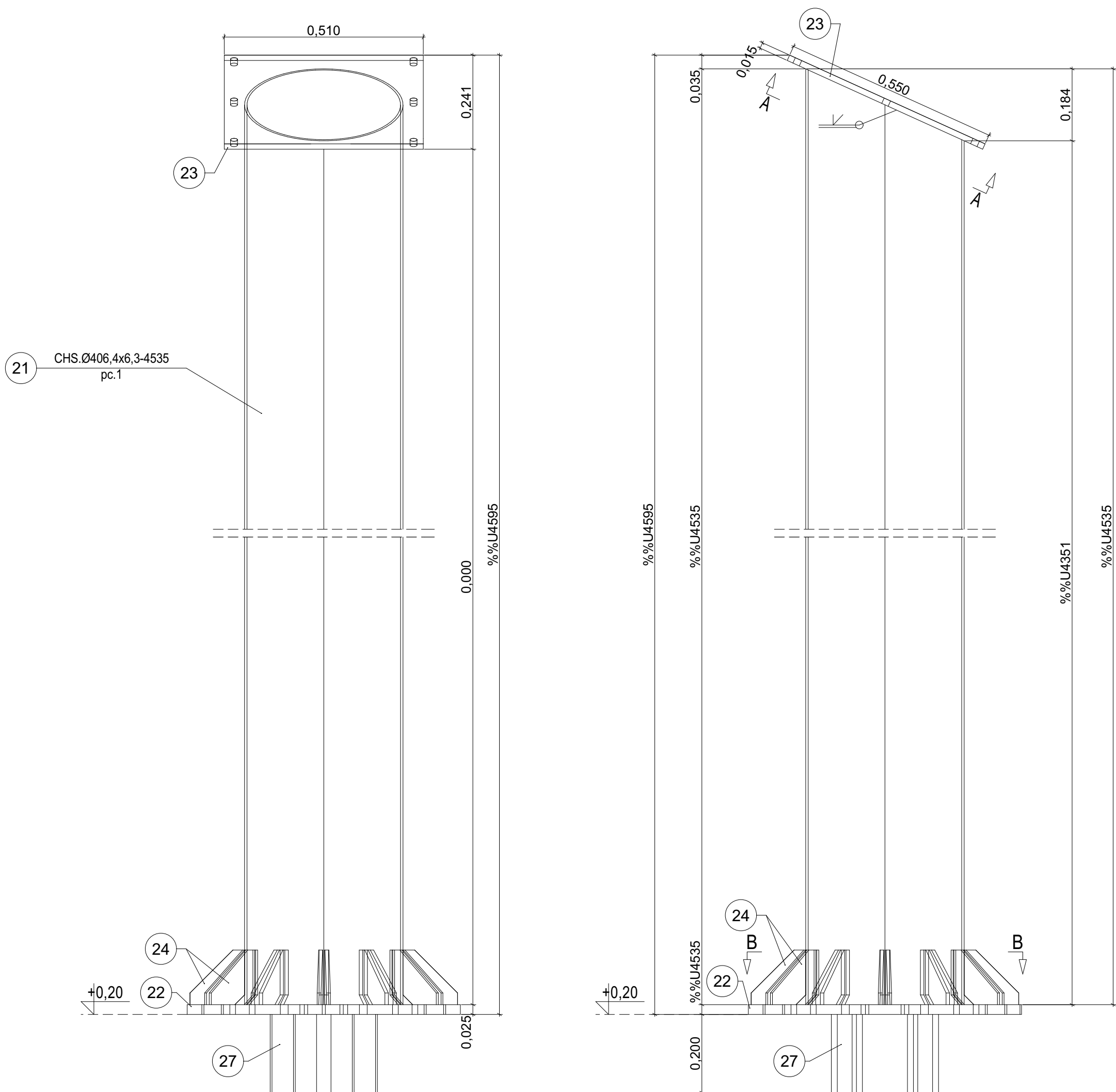


PILLAR P4



- | | |
|----|---------------------|
| 10 | Hot dip galvanizing |
| | 3xNut M24(8)-DIN934 |

- | | |
|---|--------------------------|
| 7 | Hot dip galvanizing |
| | Screw M16x55(8.8)-DIN931 |
| | Washer d17-DIN125 |
| | Nut M16(8)-DIN934 |

+0,48 = ground level

NOTE:

1. Materials:
 - Steel: S235JRG2.
 - Bolts: class 8.8, nuts: class 8.
2. Tolerances:
 - Tolerances for welded construction PN-EN ISO 13920 class B/F.
 - Tolerances for welds according to PN-EN 5817 class C.
3. Welding:
 - All welds shall be 100% visually inspected.
 - Butt weld perform a full penetration.
4. Corrosion protection:
 - All welds shall be tight.
 - Hot-dip galvanizing according to PN-EN ISO 1461.
 - Provide vent and drain holes for the flow of zinc - max. Ø25mm (to be plugged).
 - Provide drainage holes - max. Ø7mm (not to be plugged).
 - Threaded holes and threads are to be secured with paint with a high content of zinc and cup grease.
 - All steel parts, which are located underground (under level +0.48) must be protected TIKKURILA Temacoat RM40 (or similar properties) to 10 cm above the ground level (above level +0.48).
5. Sharp edges shall be rounded.
6. The construction is subjected to live loads. Execute according to PN-EN 1090.
7. Welding method: MAG, E.
8. Grouting: C20/25 or CERESIT CX15 - 50mm (to execute after the rectification of the columns).
9. Perform a trial assembly.
10. For additional comments see "Technical description".



HORIZONT 4 KFT.

2700 Cegléd, Kossuth tér 4.
tel.: 53/500-159 fax: 53/316-629

Megrendelő:	Ceglédi Termálfürdő Kft., 2700 Cegléd, Fürdő út 27-29.
Munka:	Cegléd Aquapark - Aqualoop és Space bowl csúszdák kiviteli terve 2700 Cegléd, Aquapark hrsz.: 12308
Tervlap:	Gyártmányterv 5.
Tervező:	Törös Csaba építész vezető tervező É/1 13-0145

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2016.05.18.

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