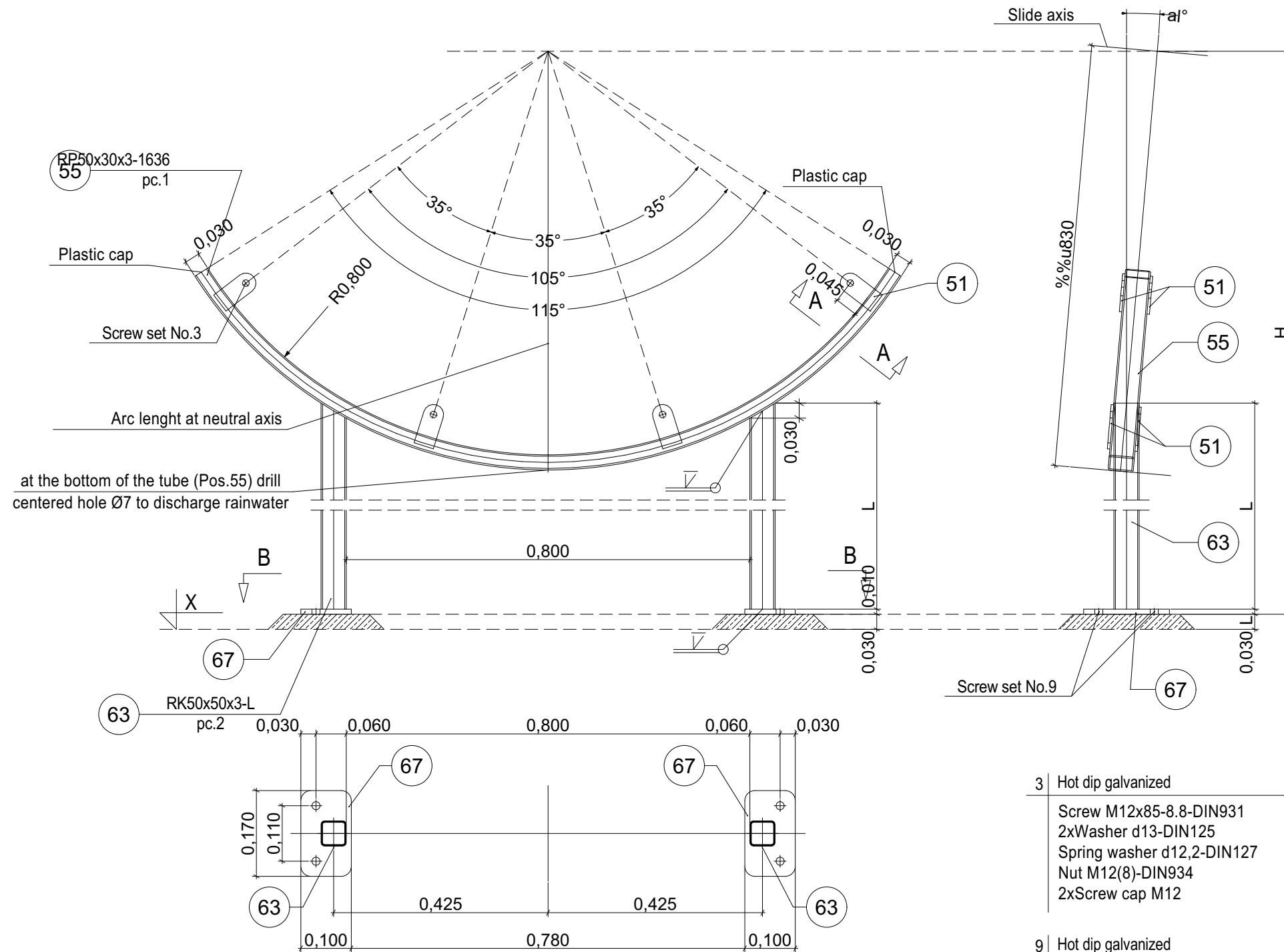


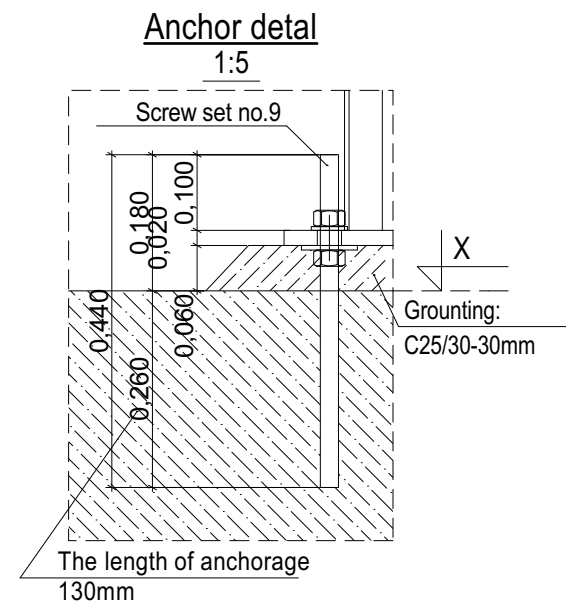
SUPPORT E5-E8 - szt.4

| S9 - E - szt.4 | | | | | |
|--------------------------------------|-----|-------|-------|-------|-------|
| E i E S E E E 8 | nr | L[mm] | H[mm] | al[°] | X[m] |
| | p68 | 765 | 1465 | 4,50 | 76,90 |
| | p69 | 577 | 1274 | 6,50 | 76,90 |
| | p70 | 383 | 1083 | 4,50 | 76,90 |
| | p71 | 284 | 987 | 3,00 | 76,90 |

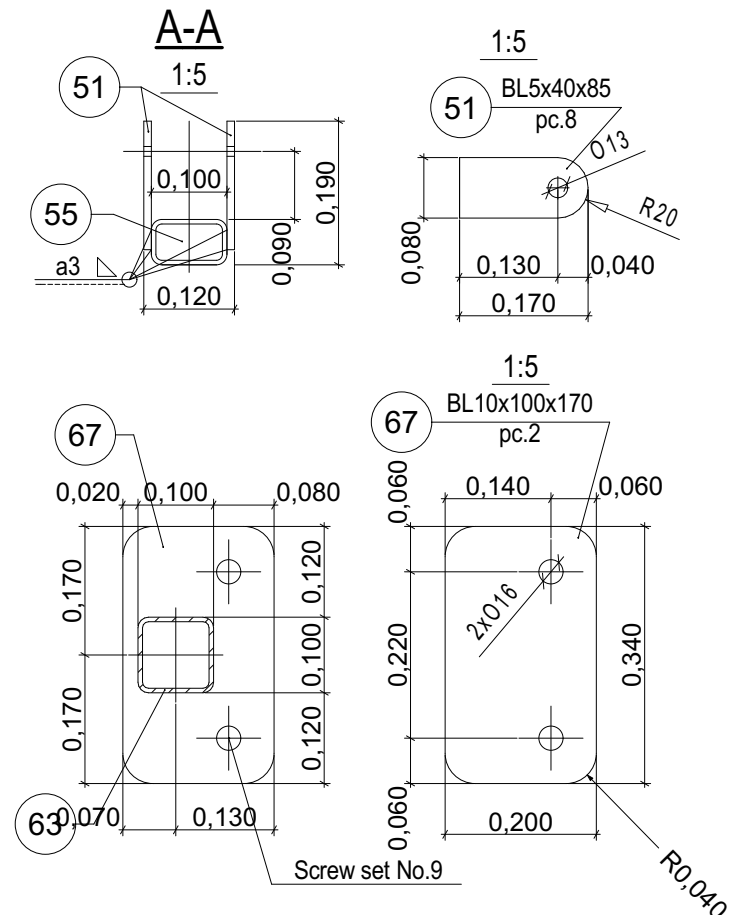


NOTE:

1. Materials:
 - Steel: S235JRG2.
 - Bolts: Class 8.8.
2. Tolerances:
 - Tolerances for welded construction PN-EN ISO13920 class B/F.
 - Tolerances for welds according to PN-EN 5817 class C.
3. Welding:
 - Visual verification 100%.
 - Butt weld perform a full penetration.
4. Corrosion protection:
 - All welds tight.
 - Hot dip galvanized according to PN-EN ISO 1461.
 - Provide exit-holes for the flow of zinc - max.Ø25mm (obturate).
 - Provide drainage of rain water from profiles - max.Ø7mm (do not obturate).
5. Sharp edges round off.
6. Welding method: MAG, E.
7. Execute according to PN-EN 1090.
8. Grouting: C25/30 or CERESIT CX15 - 30mm.
9. For additional comments see "Technical description".



| | |
|---|--|
| 3 | Hot dip galvanized |
| | Screw M12x85-8.8-DIN931 2xWasher d13-DIN125 Spring washer d12,2-DIN127 Nut M12(8)-DIN934 2xScrew cap M12 |
| 9 | Hot dip galvanized |
| | HILTI HIT-V-F M12x220-8.8 +resin HIT-HY 200-A Washer d13-DIN9021 Nut M12(8)-DIN934 |



HORIZONTAL 4 KFT.

2700 Cegléd, Kossuth tér 4.
tel.: 53/500-159 fax: 53/316-629

| | |
|-------------|--|
| Megrendelő: | |
| Munka: | |
| Tervlap: | |
| Tervező: | |

Ceglédi Termálfürdő Kft., 2700 Cegléd, Fürdő út 27-29.
Cegléd Aquapark - Aqualoop és Space bowl csúszdák kiviteli terve
2700 Cegléd, Aquapark hrsz.: 12308
Gyártmányterv 51.
Törös Csaba építész vezető tervező É/1 13-0145

É-56

2016.05.18.

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