



NOTE:  
1. Materials:  
-Steel: S235JRG2.  
-Screw: class 8.8, nuts: class 8.  
2. Tolerances:  
-Tolerances for welded construction PN-EN ISO 13920 class B/F.  
-Tolerances for welds according to PN-EN 5817 class C.  
3. Welding:  
-All welds shall be 100% visually inspected.  
-Butt weld perform a full penetration.  
4. Corrosion protection:  
-All welds shall be tight.  
-Hot-dip galvanizing according to PN-EN ISO 1461.  
-Provide vent and drain holes for the flow of zinc - max. Ø25mm (to be plugged)  
-Provide drainage holes - max. Ø7mm (not to be plugged).  
5. Sharp edges shall be rounded.  
6. The construction is subjected to live loads. Execute according to PN-EN 1090.  
7. Welding method: MAG, E.  
8. Perform a trial assembly.  
9. For additional comments see "Technical description".

<div><div>H</div><div>HORIZONT4</div></div>	<div>HORIZONT 4 KFT.</div> <div>2700 Cegléd, Kossuth tér 4. tel.: 53/500-159 fax: 53/316-629</div>	<div>É-40</div>
<div>Megrendelő:</div> <div>Munka:</div> <div>Tervlap:</div> <div>Tervező:</div>	<div>Ceglédi Termálfürdő Kft., 2700 Cegléd, Fürdő út 27-29.</div> <div>Cegléd Aquapark – Aqualoop és Space bowl csúszdák kiviteli terve 2700 Cegléd, Aquapark hrsz.: 12308</div> <div>Gyártmányterv 35.</div> <div>Törös Csaba építész vezető tervező É/1 13-0145</div>	<div>2016.05.18.</div> <div>M 1:10</div>