

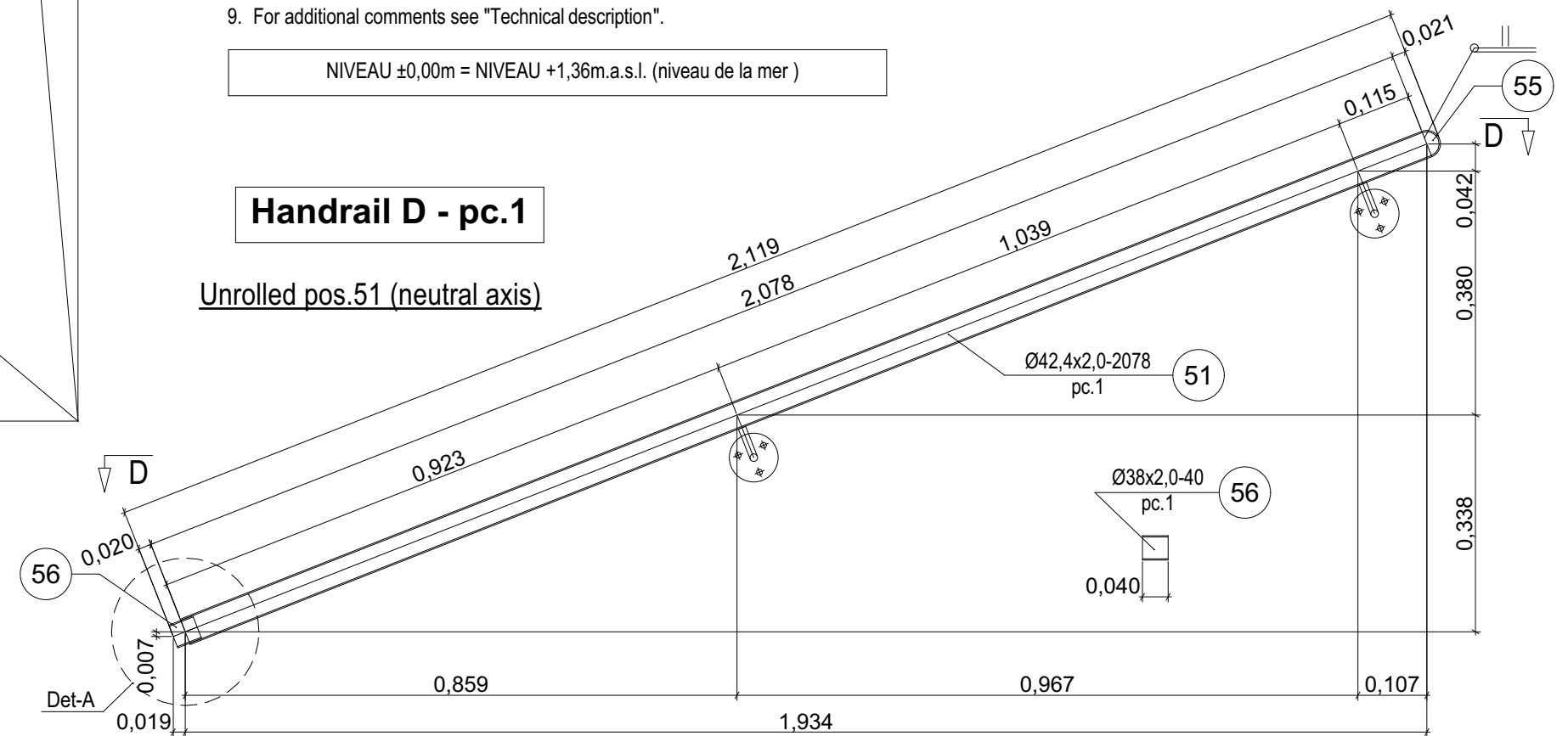
NOTE:

- Materials:
 - Steel: 1.4404(316L) - polish.
 - Screw: class A4-70.
- Tolerances:
 - Tolerances for welded construction PN-EN ISO 13920 class B/F.
 - Tolerances for welds according to PN-EN 5817 class C.
- Welding:
 - All welds shall be 100% visually inspected.
 - Finished weld's face and cut edges shall not cause any harm to the user.
 - All handrails (A, B, C and D) shall fit into each other, so they can be joined in different combinations without creating any cracks - execute trial assembly.
 - Butt weld perform a full penetration.
- Corrosion protection:
 - All welds shall be tight.
- Sharp edges shall be rounded.
- The construction is subjected to live loads. Execute according to PN-EN 1090.
- Welding method: MAG, E.
- Perform a trial assembly.
- For additional comments see "Technical description".

NIVEAU ±0,00m = NIVEAU +1,36m.a.s.l. (niveau de la mer)

Handrail D - pc.1

Unrolled pos.51 (neutral axis)



Handle h - pc.2

1:5

8 A4-70

Screw M8x25 DIN7380

Washer d8,4-DIN125

Acorn Nut M8-DIN1587

PL 4x76x76

pc.2

R0.076

120°

Screw set No. 1

0.076

0.152

0.142

0.197

0.060

0.110

0.040

0.100

0.024

0.110

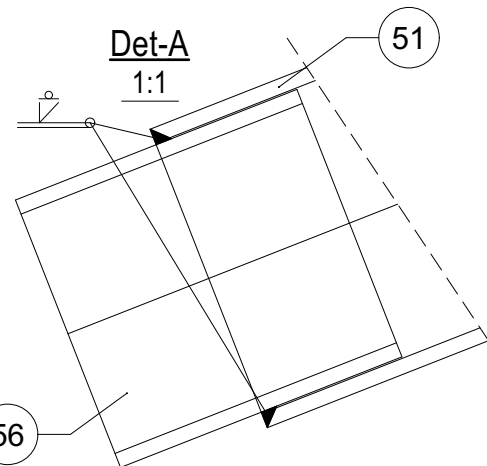
0.052

0.162

0.009

Length of the element at the neutral axis

Pos.57 - 1pc. deliver in bulk as a counter flange



H
HORIZONT4

HORIZONT 4 KFT.

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Megrendelő:
Munka:
Tervlap:
Tervező:

Ceglédi Termálfürdő Kft., 2700 Cegléd, Fürdő út 27-29.
Cegléd Aquapark - Aqualoop és Space bowl csúszdák kiviteli terve
2700 Cegléd, Aquapark hrsz.: 12308
Gyártmányterv 33.
Tőrös Csaba építész vezető tervező É/1 13-0145

É-38

2016.05.18.

M 1:10