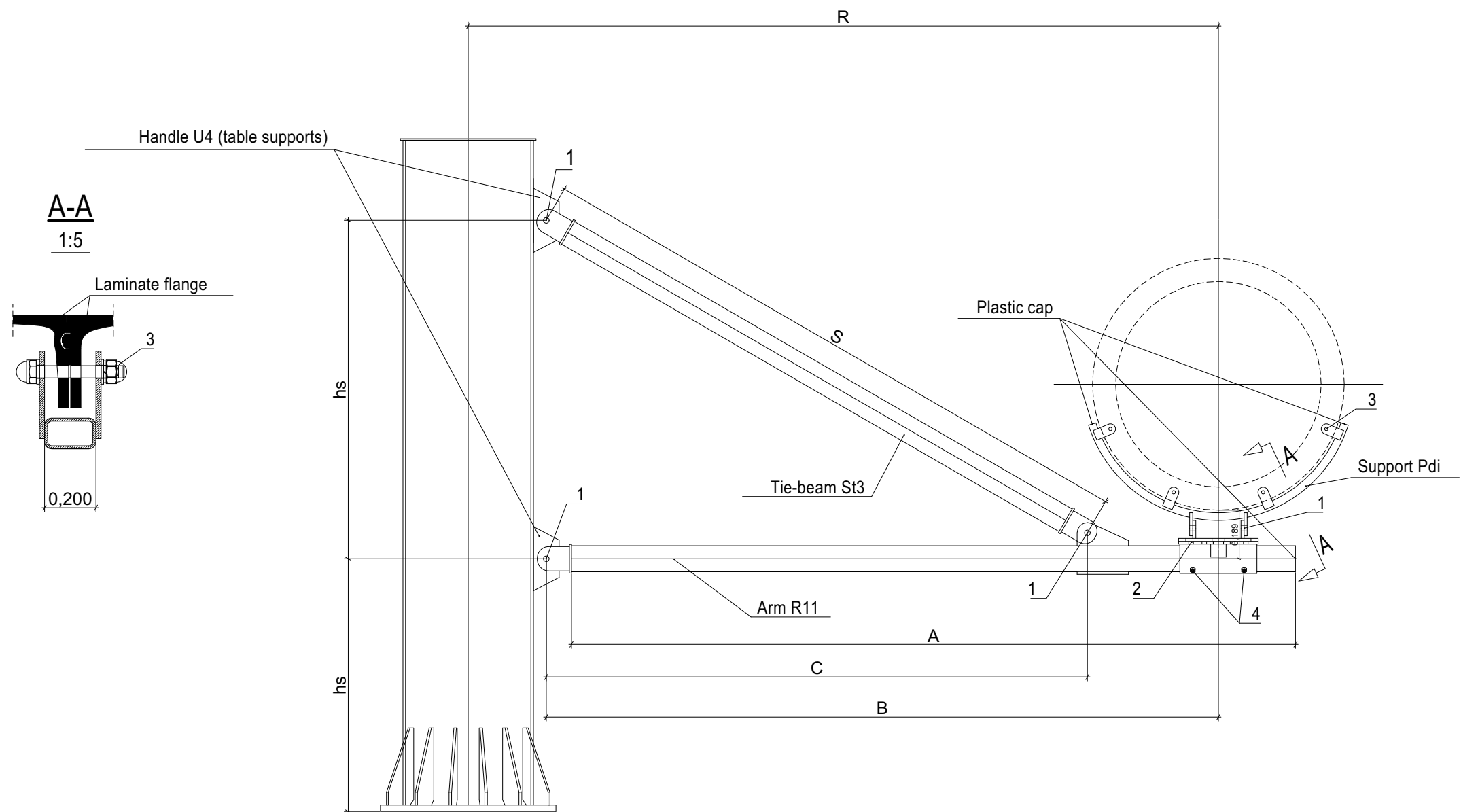


SUPPORT K



1	Hot dip galvanized
	Screw M20x65-8.8-DIN933 Washer d21-DIN125 Spring washer d20,2-DIN127 Nut M20(8)-DIN934
2	Hot dip galvanized
	Screw M16x55-8.8-DIN933 Washer d17-DIN9021 Washer d17-DIN125 Nut M16(8)-DIN934
3	Hot dip galvanized
	Screw M12x85-8.8-DIN931 2xWasher d13-DIN125 Spring washer d12,2-DIN127 Nut M12(8)-DIN934 2xScrew cap M12
4	Hot dip galvanized
	Screw M12x30-8.8-DIN933

NOTE:

- Materials:
 - Steel: S235JRG2.
 - Bolts: class 8.8, nuts: class 8.
- Tolerances:
 - Tolerances for welded construction PN-EN ISO 13920 class B/F.
 - Tolerances for welds according to PN-EN 5817 class C.
- Welding:
 - All welds shall be 100% visually inspected.
 - Butt weld perform a full penetration.
- Corrosion protection:
 - All welds shall be tight.
 - Hot-dip galvanizing according to PN-EN ISO 1461.
 - Provide vent and drain holes for the flow of zinc - max. Ø25mm (to be plugged).
 - Provide drainage holes - max. Ø7mm (not to be plugged).
- Sharp edges shall be rounded.
- The construction is subjected to live loads. Execute according to PN-EN 1090.
- Perform a trial assembly.
- For additional comments see "Technical description".



HORIZONT 4 KFT.

2700 Cegléd, Kossuth tér 4.
tel.: 53/500-159 fax: 53/316-629

Megrendelő:

Ceglédi Termálfürdő Kft., 2700 Cegléd, Fürdő út 27-29.

Munka:

Cegléd Aquapark - Aqualoop és Space bowl csúszdák kiviteli terve
2700 Cegléd, Aquapark hrsz.: 12308

Tervlap:

Gyártmányterv 9.

Tervező:

Törös Csaba építész vezető tervező É/1 13-0145

É-13

2016.05.18.

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