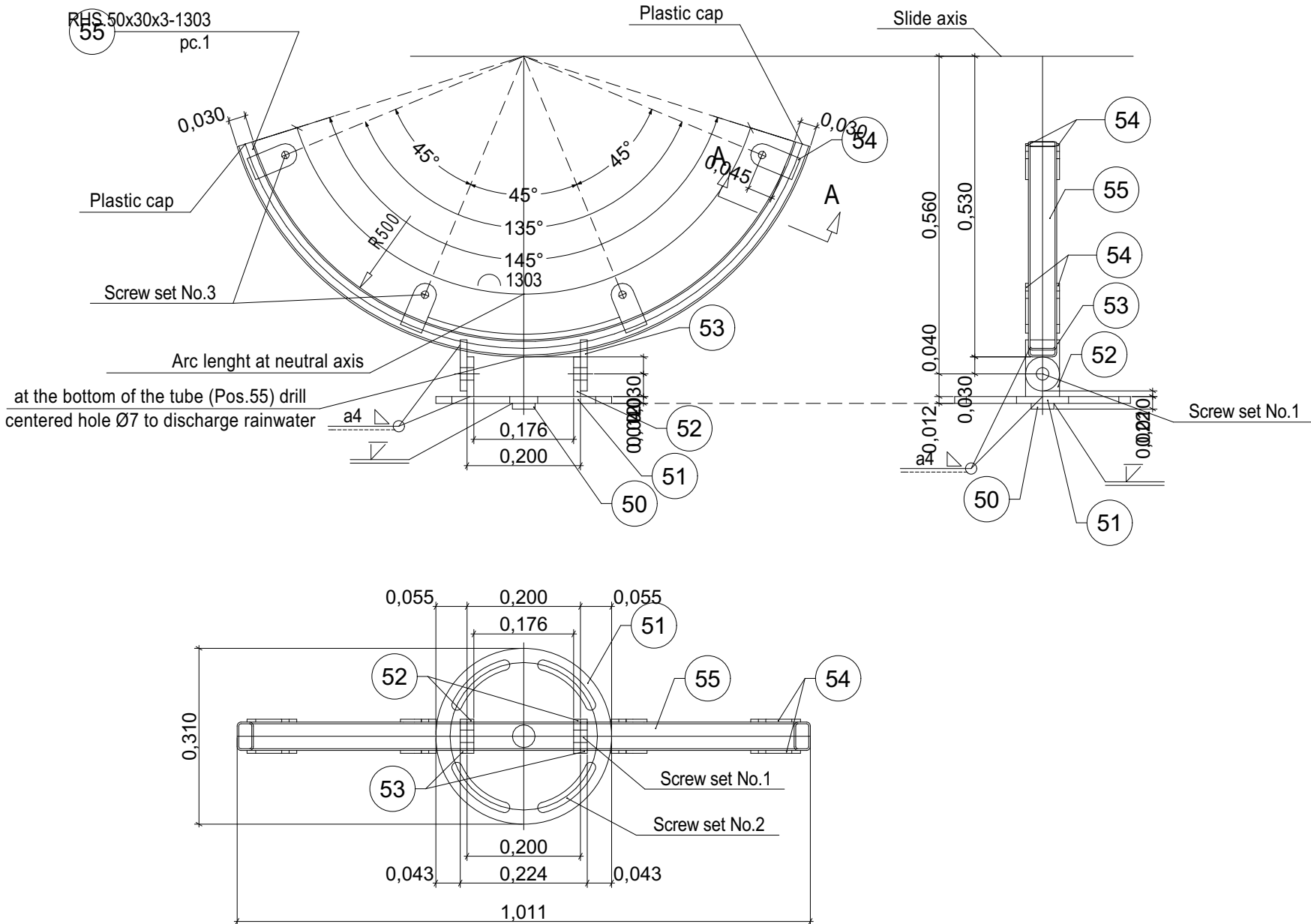
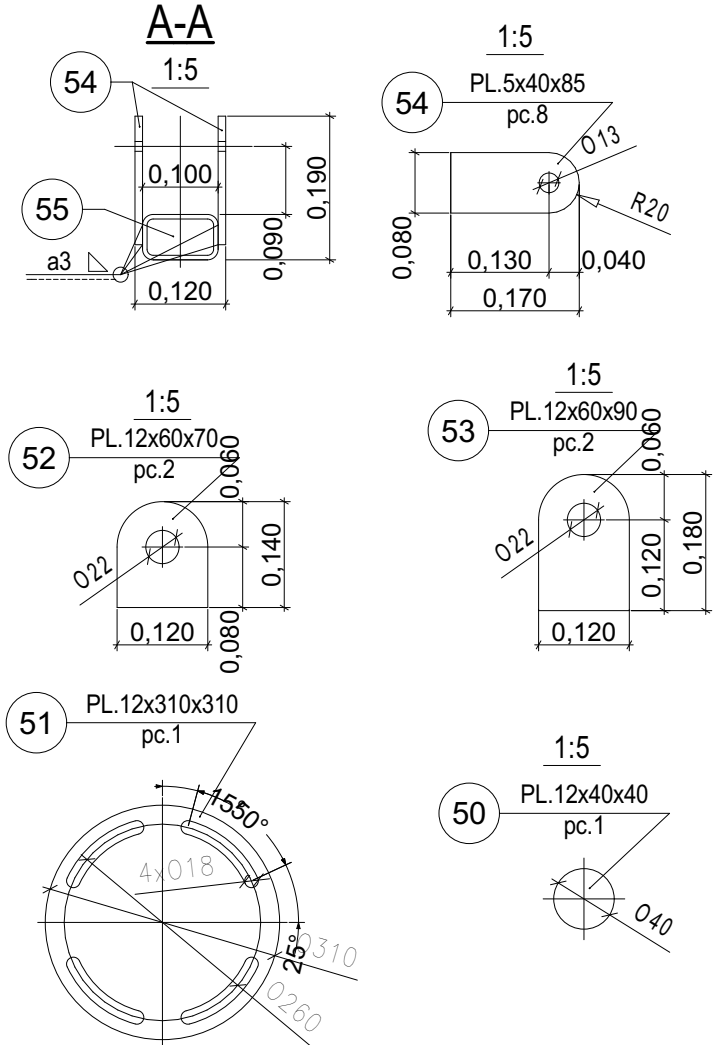


**SUPPORT Pd1 - pc.12**



NOTE:

1. Materials:
  - Steel: S235JRG2.
  - Bolts: class 8.8, nuts: class 8.
2. Tolerances:
  - Tolerances for welded construction PN-EN ISO 13920 class B/F.
  - Tolerances for welds according to PN-EN 5817 class C.
3. Welding:
  - All welds shall be 100% visually inspected.
  - Butt weld perform a full penetration.
4. Corrosion protection:
  - All welds shall be tight.
  - Hot-dip galvanizing according to PN-EN ISO 1461.
  - Provide vent and drain holes for the flow of zinc - max. Ø25mm (to be plugged).
  - Provide drainage holes - max. Ø7mm (not to be plugged).
5. Sharp edges shall be rounded.
6. The construction is subjected to live loads. Execute according to PN-EN 1090.
7. Perform a trial assembly.
8. For additional comments see "Technical description".



	<b>HORIZONT 4 KFT.</b>  2700 Cegléd, Kossuth tér 4. tel.: 53/500-159 fax: 53/316-629	<b>É-20</b>
<b>Megrendelő:</b>  <b>Munka:</b>  <b>Tervlap:</b> <b>Tervező:</b>	Ceglédi Termálfürdő Kft., 2700 Cegléd, Fürdő út 27-29.  Cegléd Aquapark - Aqualoop és Space bowl csúszdák kiviteli terve 2700 Cegléd, Aquapark hrsz.: 12308  Gyártmányterv 16.  Törös Csaba építész vezető tervező É/1 13-0145	2016.05.18.   M 1:10