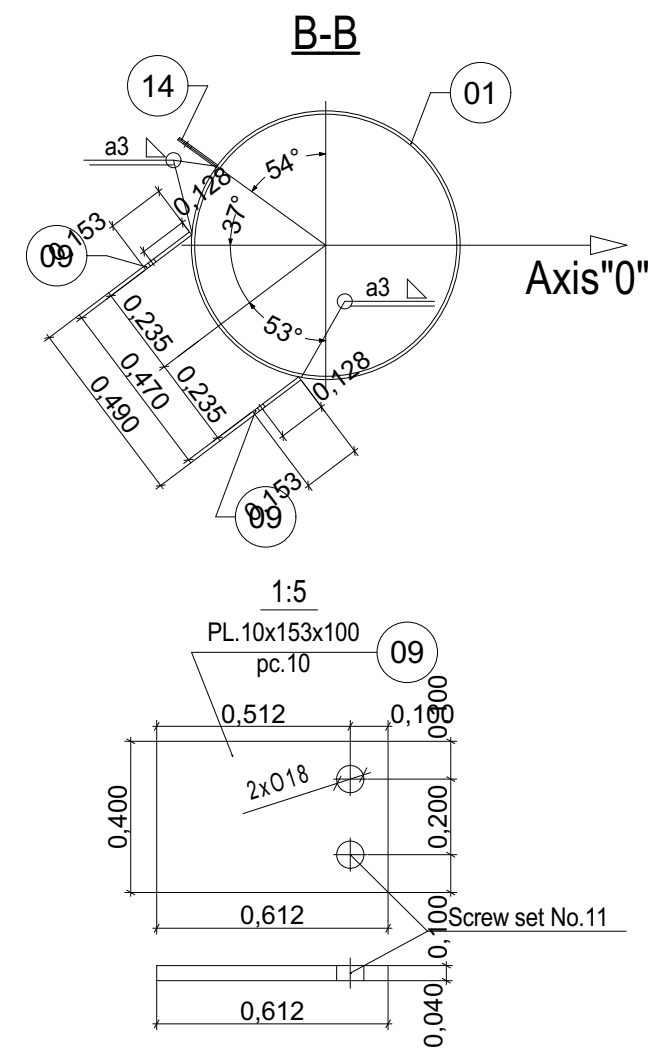
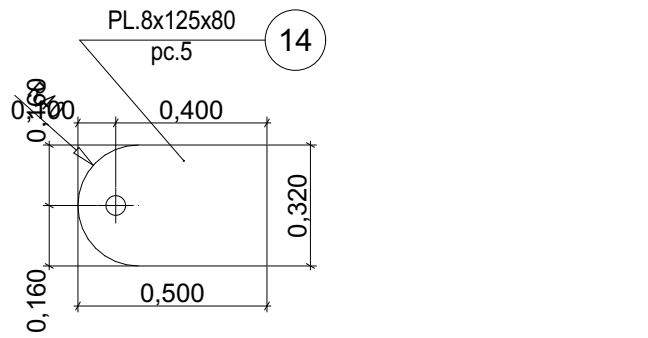
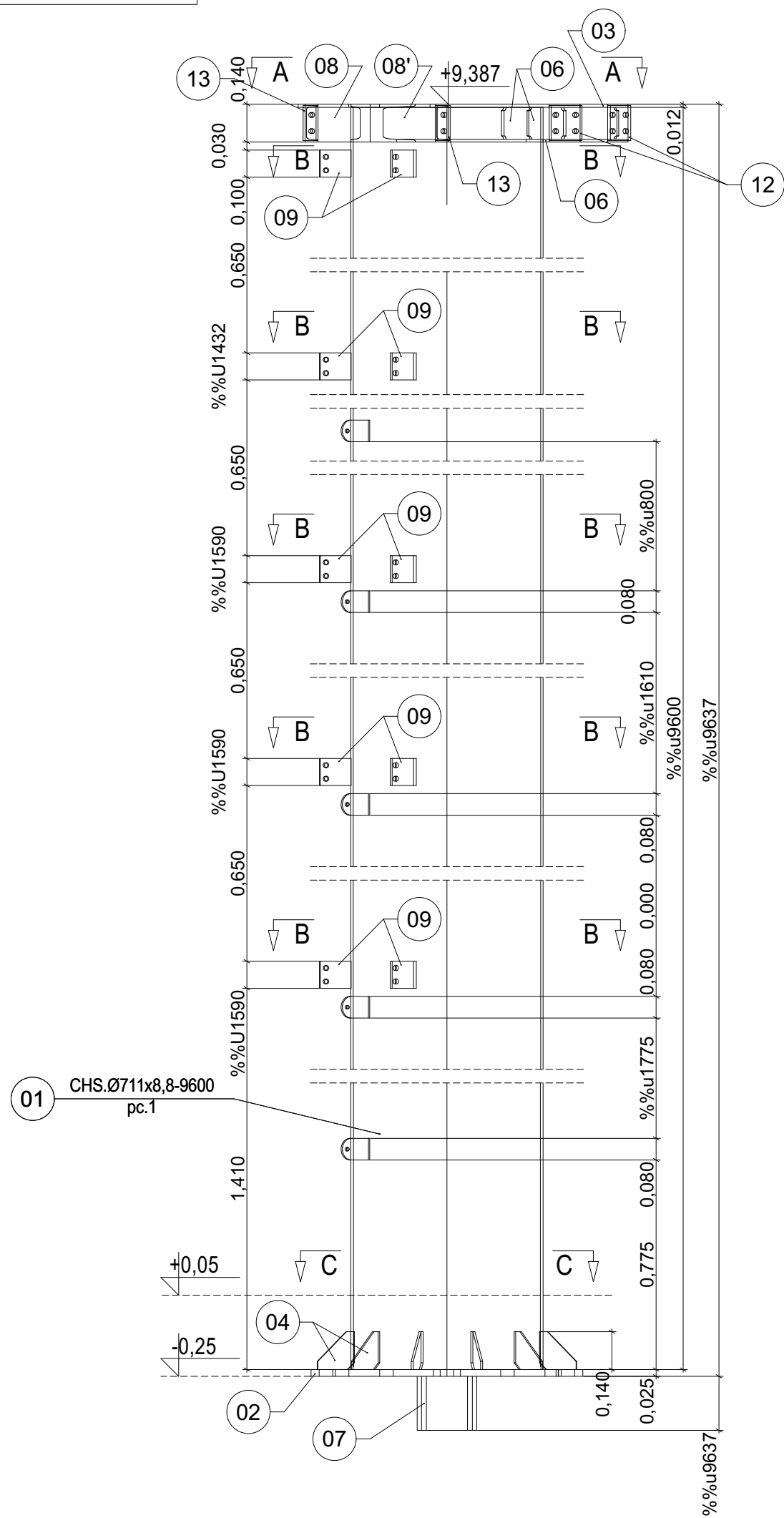
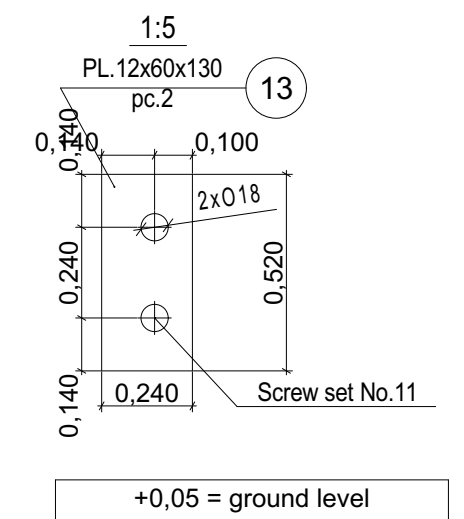
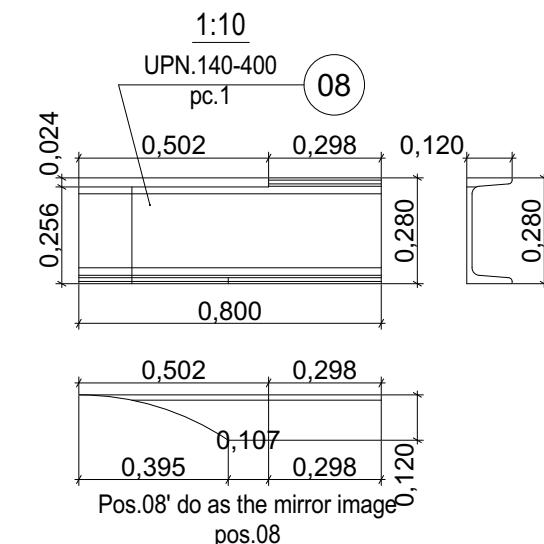
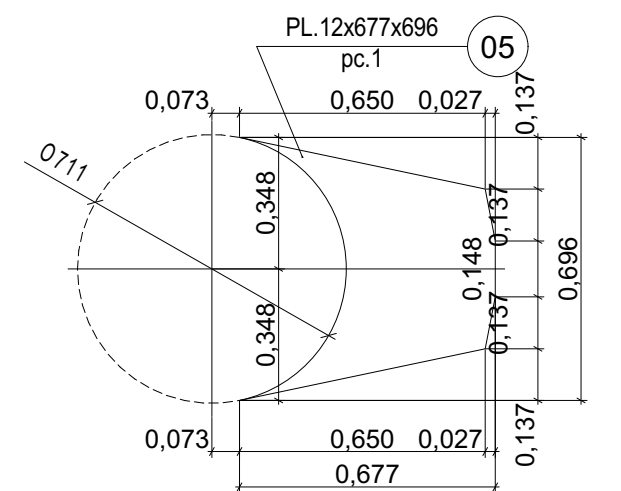
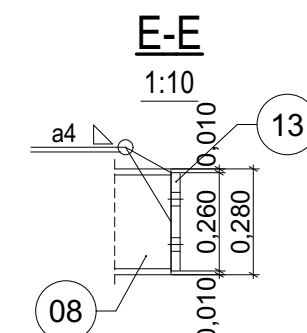
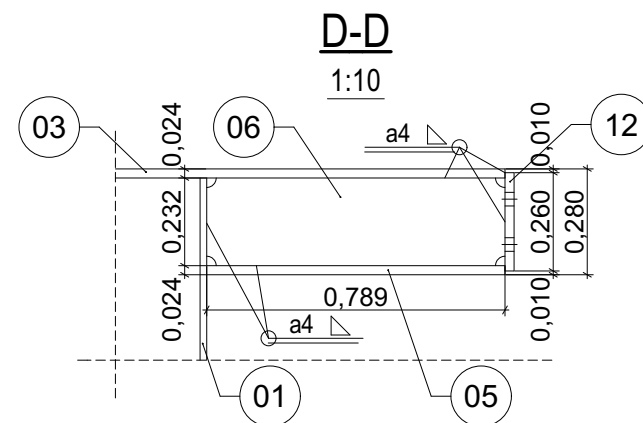
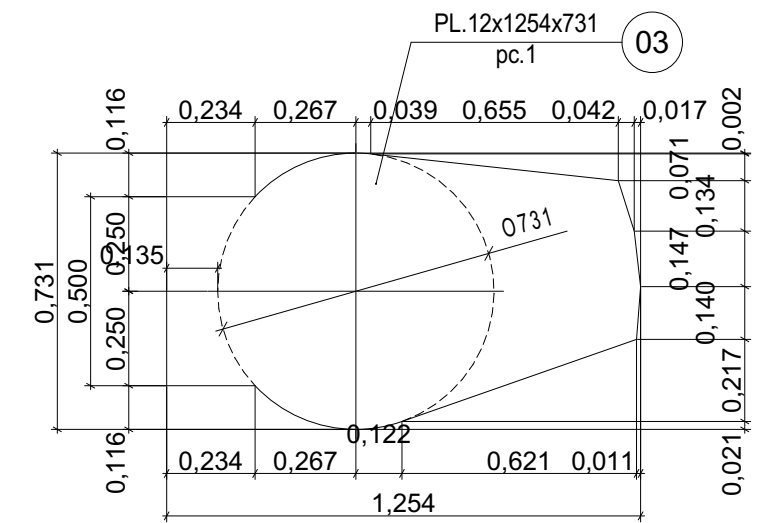
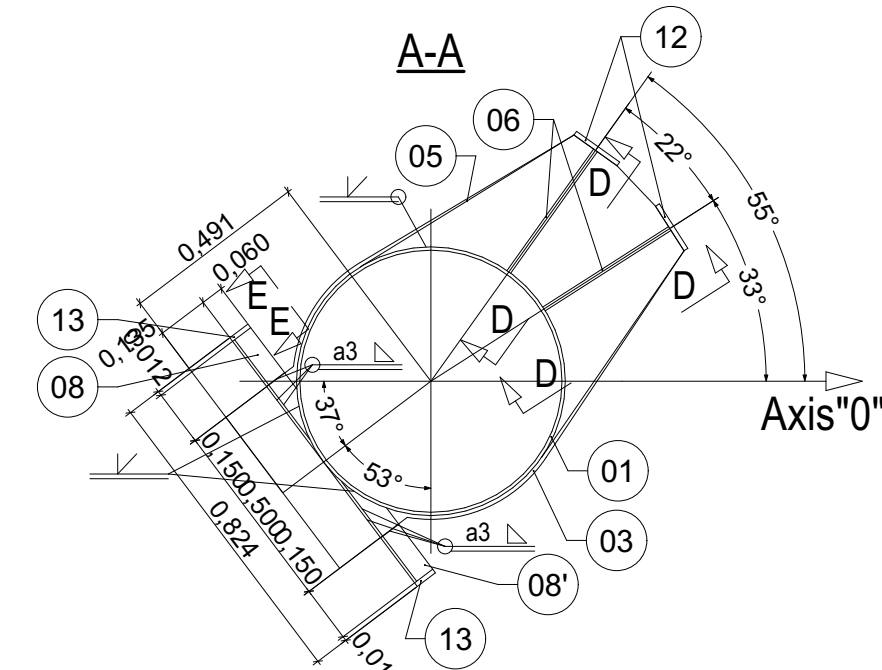
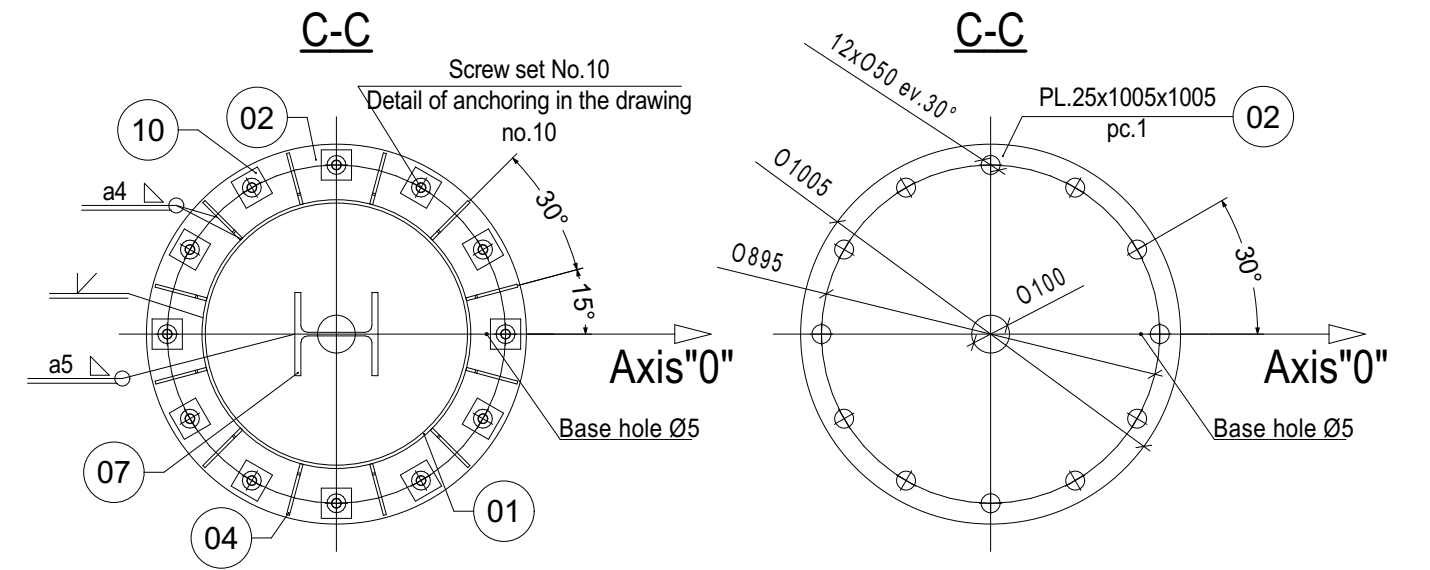
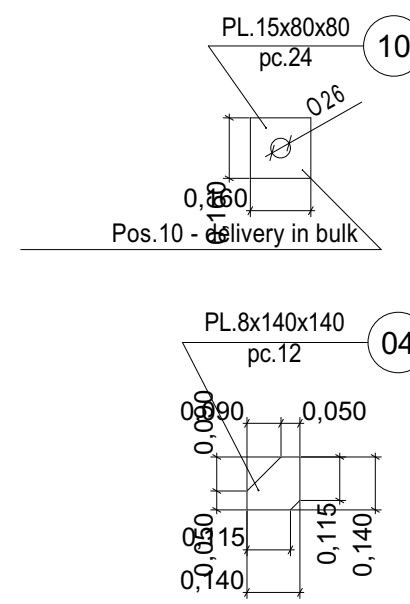


Pillar P6

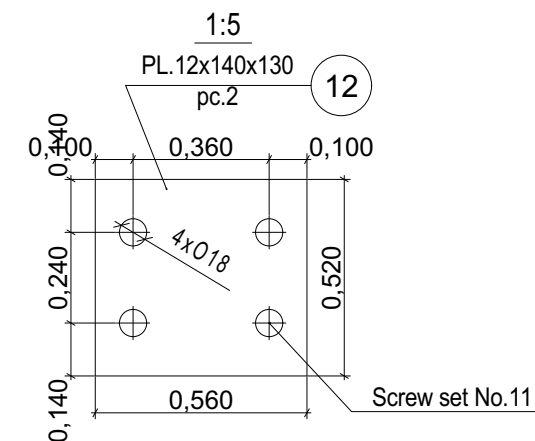


10	Hot dip galvanizing 3xNut M24(8)-DIN934
11	Hot dip galvanizing Screw M16x50-8.8-DIN933 Washer d17-DIN125 Nut M16(8)-DIN934



NOTE:

1. Materials:
 - Steel: S235JRG2.
 - Bolts: class 8.8, nuts: class 8.
2. Tolerances:
 - Tolerances for welded construction PN-EN ISO 13920 class B/F.
 - Tolerances for welds according to PN-EN 5817 class C.
3. Welding:
 - All welds shall be 100% visually inspected.
 - Butt weld perform a full penetration.
4. Corrosion protection:
 - All welds shall be tight.
 - Hot-dip galvanizing according to PN-EN ISO 1461.
 - Provide vent and drain holes for the flow of zinc - max. Ø25mm (to be plugged).
 - Provide drainage holes - max. Ø7mm (not to be plugged).
 - Threaded holes and threads are to be secured with paint with a high content of zinc and cup grease.
 - All steel parts, which are located underground (under level +0,05) must be protected TIKKURILA Temacoat RM40 (or similar properties) to 10 cm above the ground level (above level +0,05).
5. U4 handles shall be welded according to the supports table.
6. Sharp edges shall be rounded.
7. The construction is subjected to live loads. Execute according to PN-EN 1090.
8. Welding method: MAG, E.
9. Grouting: C20/25 or CERESIT CX15 - 50mm (to execute after the rectification of the columns).
10. Perform a trial assembly.
11. For additional comments see "Technical description".



	HORIZONT 4 KFT. 2700 Cegléd, Kossuth tér 4. tel.: 53/500-159 fax: 53/316-629	É-11
Megrendelő: Munka:	Ceglédi Termálfürdő Kft., 2700 Cegléd, Fürdő út 27-29. Cegléd Aquapark - Aqualoop és Space bowl csúszdák kiviteli terve 2700 Cegléd, Aquapark hrsz.: 12308	2016.05.18.
Tervlap: Tervező:	Gyártmányterv 7. Törös Csaba építész vezető tervező É/1 13-0145	M 1:20