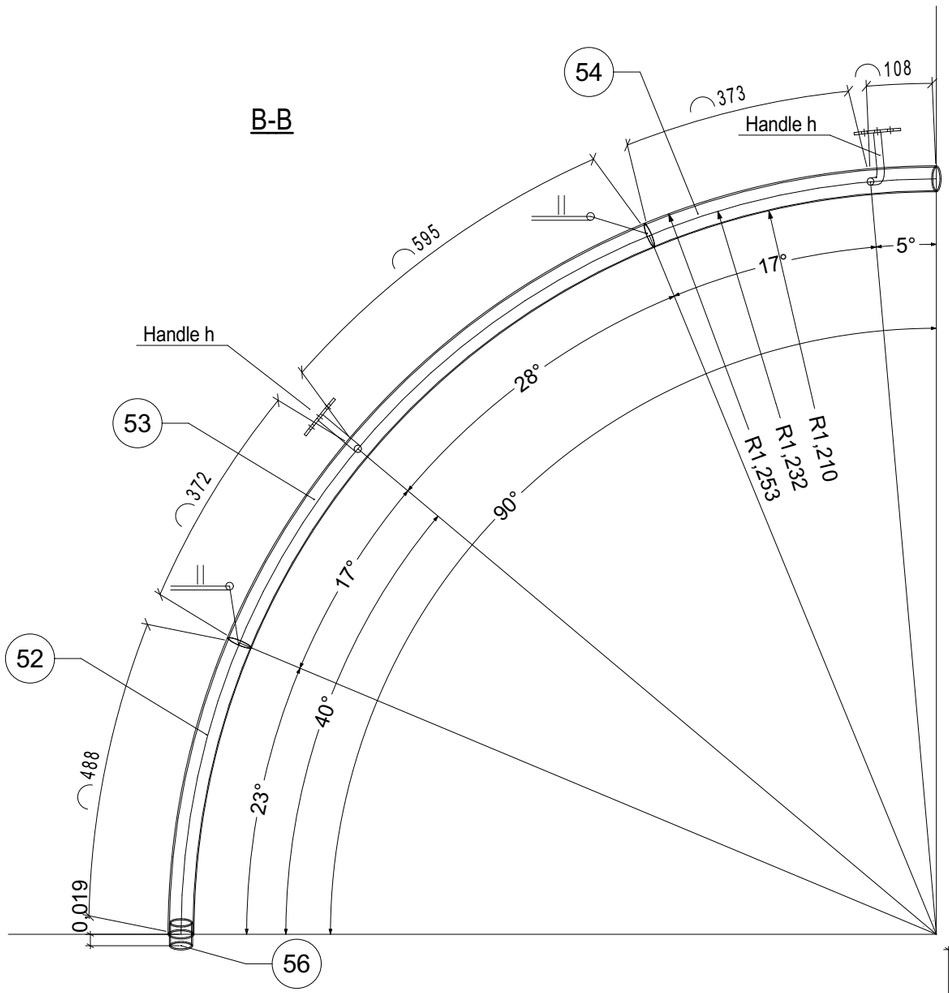
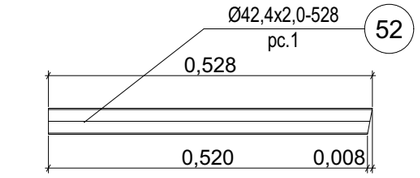
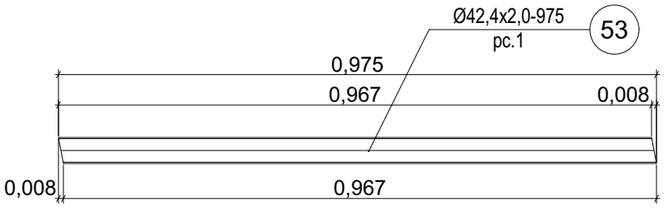
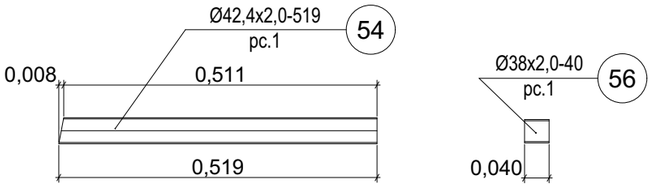
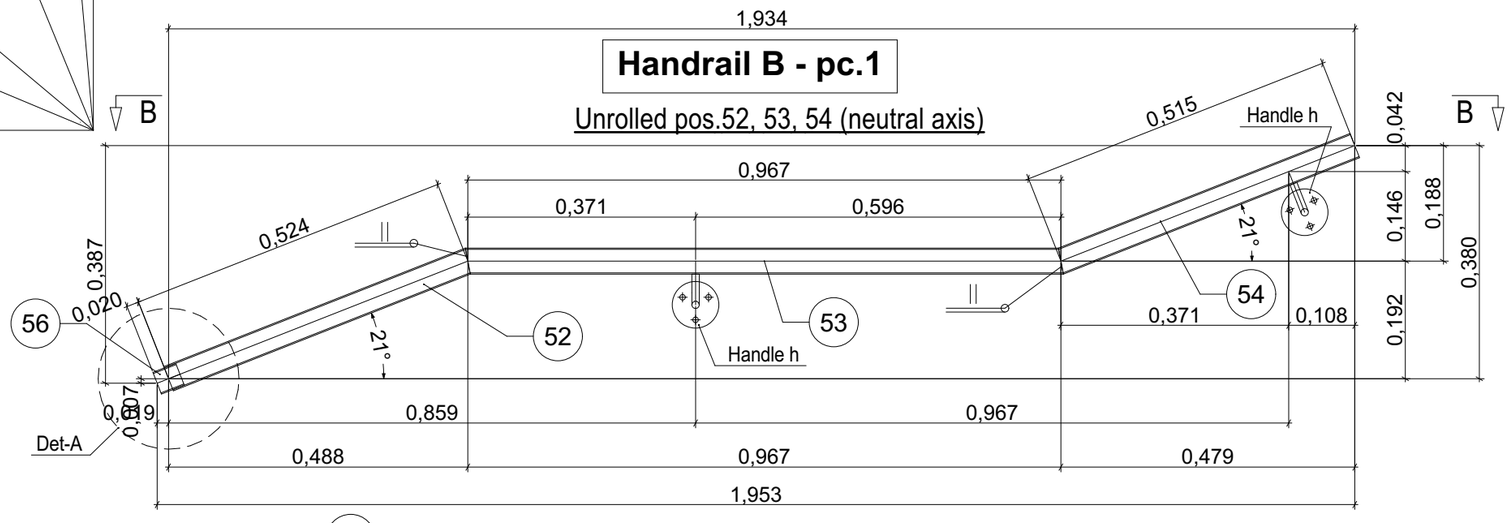


NOTE:
1. Materials:
   -Steel: 1.4404(316L) - polish.
   -Screw: class A4-70.
2. Tolerances:
   -Tolerances for welded construction PN-EN ISO 13920 class B/F.
   -Tolerances for welds according to PN-EN 5817 class C.
3. Welding:
   -All welds shall be 100% visually inspected.
   -Finished weld's face and cut edges shall not cause any harm to the user.
   -All handrails (A, B, C and D) shall fit into each other, so they can be joined in different combinations without creating any cracks - execute trial assembly.
   -Butt weld perform a full penetration.
4. Corrosion protection:
   -All welds shall be tight.
5. Sharp edges shall be rounded.
6. The construction is subjected to live loads. Execute according to PN-EN 1090.
7. Welding method: MAG, E.
8. Perform a trial assembly.
9. For additional comments see "Technical description".



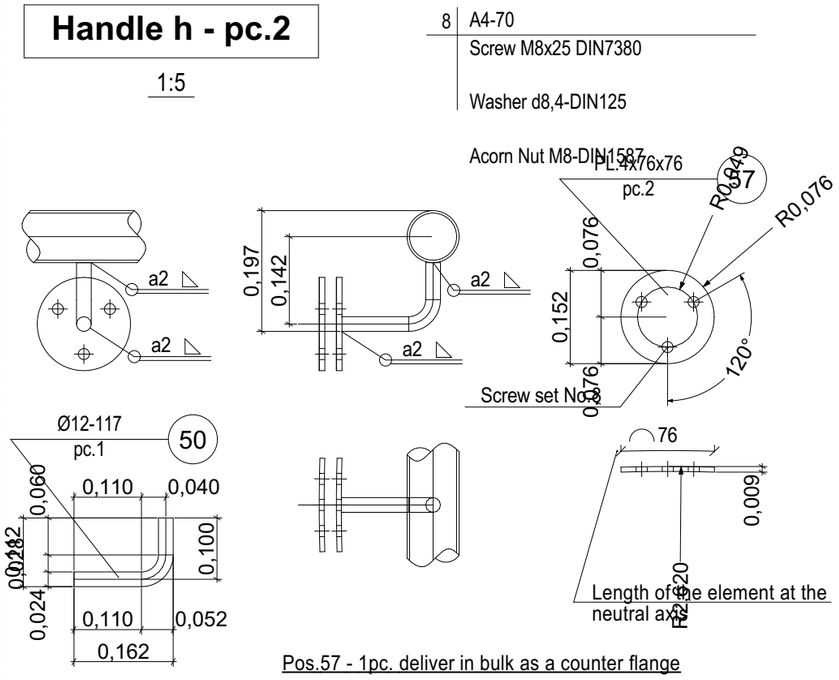




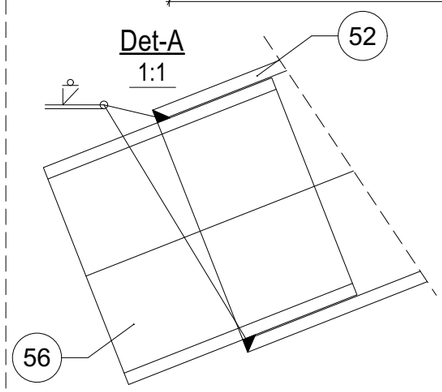


Handle h - pc.2

1:5



Pos.57 - 1pc. deliver in bulk as a counter flange



HORIZONT 4

HORIZONT 4 KFT.

2700 Cegléd, Kossuth tér 4.
tel.: 53/500-159 fax: 53/316-629

É-36

Megrendelő:	Ceglédi Termálfürdő Kft., 2700 Cegléd, Fürdő út 27-29.
Munka:	Cegléd Aquapark - Aqualoop és Space bowl csúszdák kiviteli terve 2700 Cegléd, Aquapark hrsz.: 12308
Tervlap:	Gyártmányterv 31.
Tervező:	Tőrös Csaba építész vezető tervező É/1 13-0145

2016.05.18.

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