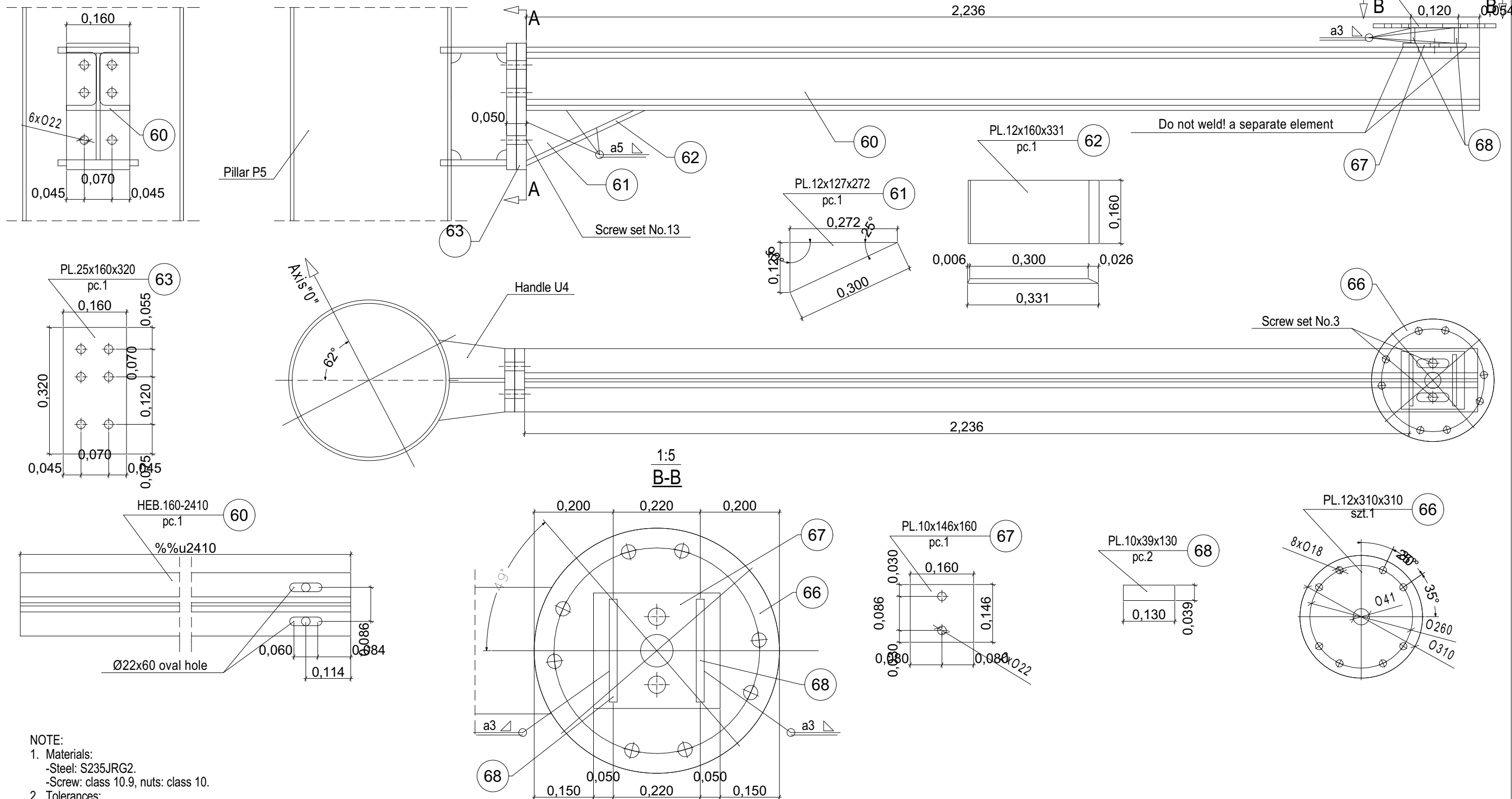


Cantilever beam Cb1 - 1pc.



1. Materials:
 - Steel: S235JRG2.
 - Screw: class 10.9, nuts: class 10.
2. Tolerances:
 - Tolerances for welded construction PN-EN ISO 13920 class B/F.
 - Tolerances for welds according to PN-EN 5817 class C.
3. Welding:
 - All welds shall be 100% visually inspected.
 - Butt weld perform a full penetration.
4. Corrosion protection:
 - All welds shall be tight.
 - Hot-dip galvanizing according to PN-EN ISO 1461.
 - Provide vent and drain holes for the flow of zinc - max. Ø25mm (to be plugged)
 - Provide drainage holes - max. Ø7mm (not to be plugged).
5. Sharp edges shall be rounded.
6. The construction is subjected to live loads. Execute according to PN-EN 1090.
7. Welding method: MAG, E.
8. Perform a trial assembly.
9. For additional comments see "Technical description".



HORIZONTAL 4 KFT.

2700 Cegléd, Kossuth tér 4.
tel.: 53/500-159 fax: 53/316-629

Megrendelő:
Munka:
Tervlap:
Tervező:

Ceglédi Termálfürdő Kft., 2700 Cegléd, Fürdő út 27-29.
Cegléd Aquapark - Aqualoop és Space bowl csúszdák kiviteli terve
2700 Cegléd, Aquapark hrsz.: 12308
Gyártmányterv 37.
Törös Csaba építész vezető tervező É/1 13-0145

É-42

2016.05.18.

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